

# OPTYMA<sup>32</sup>-F

## General characteristics

Pneumax is introducing the latest evolution of the 2400 series, new base mounted line including electrical connection into the manifold.

Many technical features make the new product interesting:

- Flow rate of 1000 NI/min
- Low consumption coils placed all in one side of the valve
- Quick mounting of the valve to the base using just one screw
- Quick connection of the bases thanks to 180 degree rotating pins
- Possibility to use different pressures along the manifold (including vacuum)
- IP65 environmental protection
- Electrical connection directly integrated into the base, 32 electrical signals available (can be used to build up a manifold of 32 monostable valves, 16 bistable valves or any combination within that limit).

The electrical connection is made via 37 pin SUB-D connector.

Possibility to integrate with Field Bus modules (all the most common protocols will be available).

Possibility to connect input modules (even on the base that does not have the Field Bus module).

Large use of technopolymer material reduces the overall weight of the manifold.

**"Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power-Directional control valves-Measurement of shifting time".**

## Main characteristics

Integrated and optimized electrical connection system

IP65 protection degree

Only one 19mm size

Electrical line connections on one side

Monostable and bistable solenoid valves with the same size dimensions

Easy and fast manifold assembly

## Construction characteristics

Body	Technopolymer
Operators	Technopolymer
Spools	Nikel plated steel / Technopolymer
Spacers	Technopolymer
Seals	NBR
Piston seals	NBR
Springs	AISI 302 stainless steel
Pistons	Technopolymer

## Functions

5/2 MONOST. SOL. SPRING
5/2 MONOST. SOL. DIFFERENTIAL
5/2 BISTABLE SOL. SOL.
5/3 CC SOL. SOL.
2x3/2 NC-NC (= 5/3 OC) SOL. SOL.
2x3/2 NO-NO (= 5/3 PC) SOL. SOL.
2x3/2 NC-NO SOL. SOL.

## Technical characteristics

Voltage	24 VDC $\pm$ 10% PNP (NPN and AC on request)
Pilot consumption	1,2 Watt
Valve working pressure [1]	from vacuum to 10 bar max.
Pilot working pressure [12-14]	From 3 to 7 bar max.
Operating temperature	-5°C+50°C
Protection degree	IP65
Life (standard operating conditions)	50.000.000
Fluid	Filtered and lubricated air or not (if lubricated air, the lubrication must be continuous)

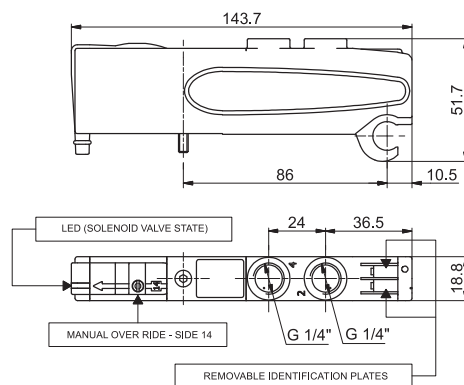
**Solenoid - Spring**

Ordering code

**2531.52.00.39.V**

VOLTAGE

02 = 24 VDC PNP  
12 = 24 VDC NPN  
05 = 24 VAC



SHORT FUNCTION CODE "A"  
\*Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time.\*

**Operational characteristic**

Fluid	Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pilots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	1000	14	40	From vacuum to 10	3 - 7 bar	-5° / +50°	123

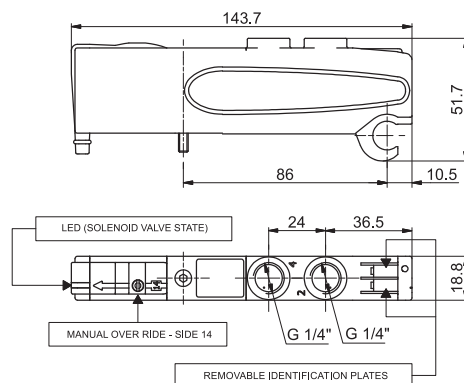
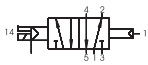
**Solenoid - Differential**

Ordering code

**2531.52.00.36.V**

VOLTAGE

02 = 24 VDC PNP  
12 = 24 VDC NPN  
05 = 24 VAC



SHORT FUNCTION CODE "B"  
\*Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time.\*

**Operational characteristic**

Fluid	Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pilots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	1000	20	29	From vacuum to 10	3 - 7 bar	-5° / +50°	120

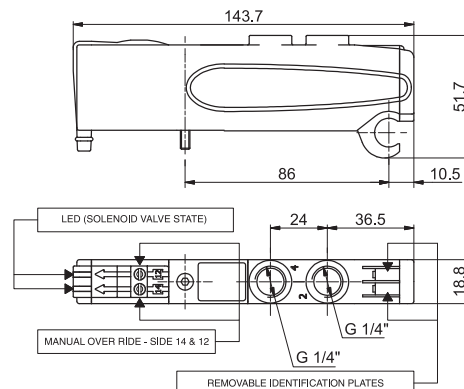
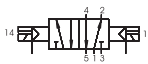
**Solenoid - Solenoid**

Ordering code

**2531.52.00.35.V**

VOLTAGE

02 = 24 VDC PNP  
12 = 24 VDC NPN  
05 = 24 VAC



SHORT FUNCTION CODE "C"  
\*Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time.\*

**Operational characteristic**

Fluid	Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pilots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	1000	10	14	From vacuum to 10	3 - 7 bar	-5° / +50°	128

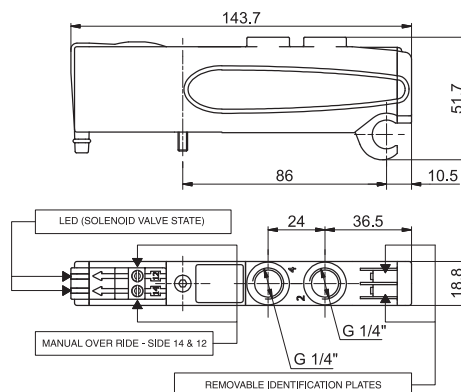
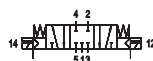
**Solenoid - Solenoid - (5/3 Closed centres)**

Ordering code

**2531.53.31.35.V**

VOLTAGE

- 02 = 24 VDC PNP
- 12 = 24 VDC NPN
- 05 = 24 VAC



SHORT FUNCTION CODE "E"  
 "Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time."

**Operational characteristic**

Fluid	Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pilots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	600	15	20	From vacuum to 10	3 - 7 bar	-5° / +50°	126

**Solenoid - Solenoid 2x3/2**

Ordering code

**2531.62.F.35.V**

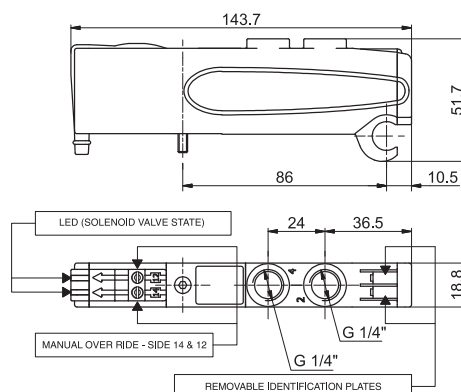
44=NC-NC (5/3 Open centres)

55=NO-NO (5/3 Pressured centres)

- 45 = NC - NO (Normally Closed - Normally Open)
- 54 = NO - NC (Normally Open - Normally Closed)

VOLTAGE

- 02 = 24 VDC PNP
- 12 = 24 VDC NPN
- 05 = 24 VAC



"Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time."

SHORT FUNCTION CODE :  
 NC-NC (5/3 Open centres) = "F"  
 NO-NO (5/3 Pressured centres) = "G"  
 NC-NO = "H"

**Operational characteristic**

Fluid	Flow rate at 6 bar with $\Delta p=1$ (Nl/min)	Response time according to ISO 12238, activation time (ms)	Response time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pilots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	700	15	25	From vacuum to 10	$\geq 2,5 + (0,2 \times P_{alim.})$	-5° / +50°	115,5

\*Example: If inlet pressure is set at 5bar then pilot pressure must be at least  $P_p = 3 + 0,2 \times 5 = 4 \text{ bar}$

### Right Endplates

Ordering code

**2530.03.①**

CONNECTOR TYPE

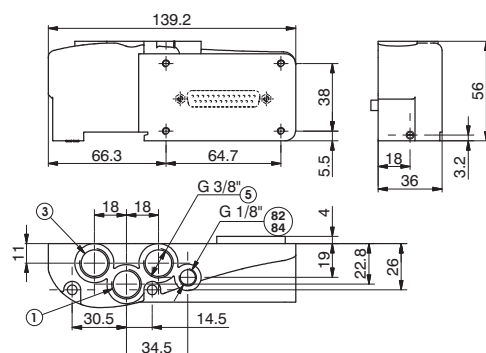
① 00 = Exhaust electrical connection closed

25P=Connector 25 poles



Weight gr. 181,5

CONDUIT 82/84 = DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST



### Operating Characteristics

Fluid	Pressure range (bar)	Temperature °C
Filtered and lubricated air or not	From vacuum to 10	-5 - +50

### Left Endplates - External feeding base

Ordering code

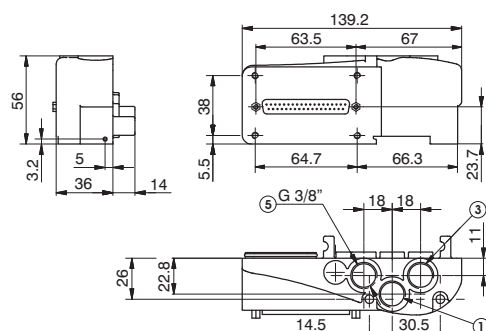
**2530.02.①**

CONNECTOR TYPE

① 37P=Connector 37 poles PNP  
25P=Connector 25 poles PNP  
37N=Connector 37 poles NPN  
25N=Connector 25 poles NPN  
37A=Connector 37 poles AC  
25A=Connector 25 poles AC



Weight gr. 206



### Operating Characteristics

Fluid	Pressure range (bar)	Pilot working pressure (bar)	Temperature °C
Filtered and lubricated air or not	From vacuum to 10	3 - 7	-5 ÷ +50

### Left Endplates - Self-feeding base

Ordering code

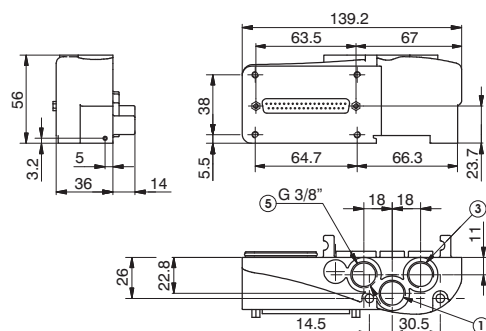
**2530.12.①**

CONNECTOR TYPE

① 37P=Connector 37 poles PNP  
25P=Connector 25 poles PNP  
37N=Connector 37 poles NPN  
25N=Connector 25 poles NPN  
37A=Connector 37 poles AC  
25A=Connector 25 poles AC



Weight gr. 206



### Operating Characteristics

Fluid	Pilot working pressure (bar)	Temperature °C
Filtered and lubricated air or not	3 - 7	-5 - +50

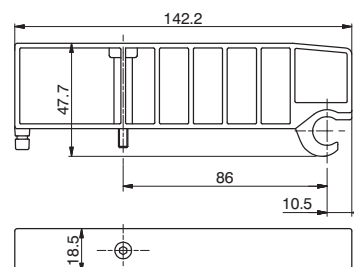
### Closing plate

Ordering code

**2530.00**



Weight gr. 53,5  
SHORT FUNCTION CODE "T"



### Operating Characteristics

Fluid	Pressure range (bar)	Temperature °C
Filtered and lubricated air or not	From vacuum to 10	-5 - +50

**Modular base**

Ordering code

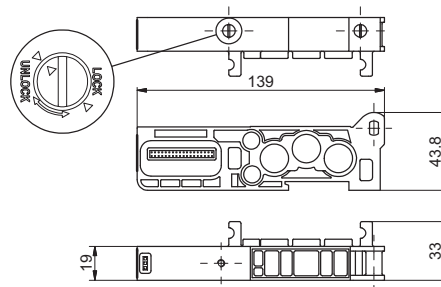
**2530.01V**

VERSION

V M=Monostable

B=Bistable

Weight gr. 91,5

SHORT FUNCTION CODE "1" (Monostable)  
SHORT FUNCTION CODE "2" (Bistable)**Operating Characteristics**

Fluid

Filtered and lubricated air or not

Pressure range (bar)

From vacuum to 10

Temperature °C

-5 - +50

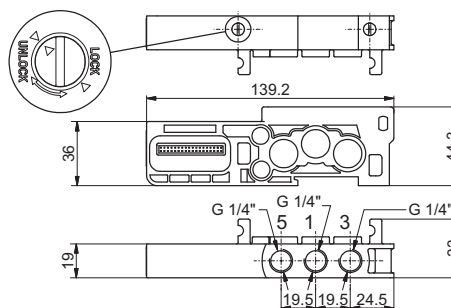
**Intermediate Inlet/Exhaust module**

Ordering code

**2530.10**

Weight gr. 110

SHORT FUNCTION CODE "W"

**Operating Characteristics**

Fluid

Filtered and lubricated air or not

Pressure range (bar)

From vacuum to 10

Temperature °C

-5 - +50

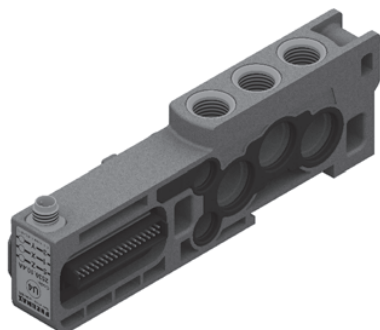
### General :

Each Optyma-F manifold lets to manage 32 command signals for the valves. Optyma-F serial nodes (CANOpen, DeviceNet and PROFIBUS DP) have a single pin for the power supply of the solenoid valves. So if you want to interrupt the power supply of one valve it is necessary to interrupt all the valves. The additional power supply module lets to interrupt at the same time the first 2 available command signals for the valves after the module itself. The additional power supply module is particularly useful also when you use control signals that block the valves. This application is effective both with serial management and multi-pole connection of the manifolds.

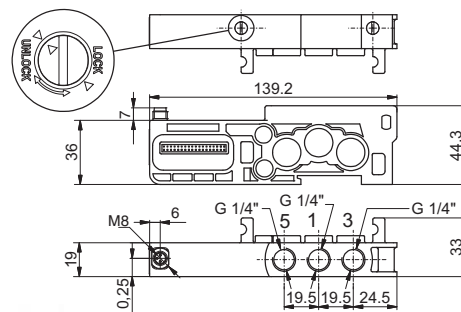
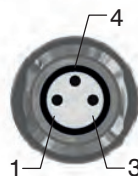
This module is inserted directly into the Optyma-TF solenoid valves manifold.

### Ordering code

2530.10.2A



In particular this module is fitted with a M8 3 pins connector:  
+24V, not connected, GND.



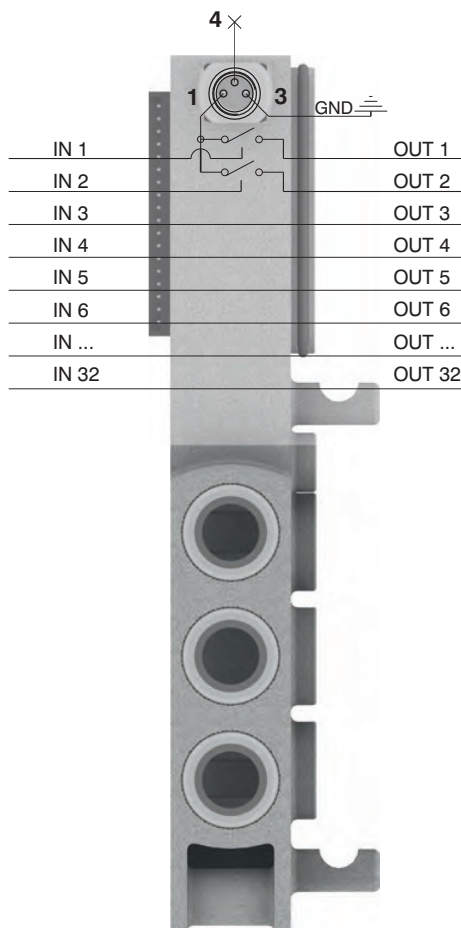
PIN	DESCRIPTION
1	+24 VDC
4	NOT CONNECTED
3	GND

### WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

This module uses an external power supply (+24VDC) to manage the solenoid valves.

The output signal from serial node / multi-pole connection is used as command signal: when it is high the +24VDC will be present at the module output.

If you want to cut off the power supply to a group of 2 valves it is sufficient to take away the +24VDC provided to the module by the M8 connector.



**Please note:** It is possible to use more modules to interrupt all the command signals, simply by inserting them before the signals to interrupt and after the signals already interrupted.



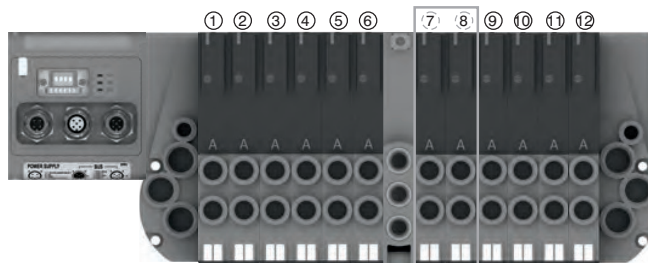
## Usage examples:

### EXAMPLE 1:

Manifold of 12 monostable valves on which you want to interrupt signals 7-8

#### Assembly:

- 6 monostable valves (not interruptible because before the module),
- 1 additional power supply module,
- 6 monostable valves. Please note: the first 2 monostable of these are interruptible by the module, while the following 4 will work correctly managed directly by the corresponding command signals.

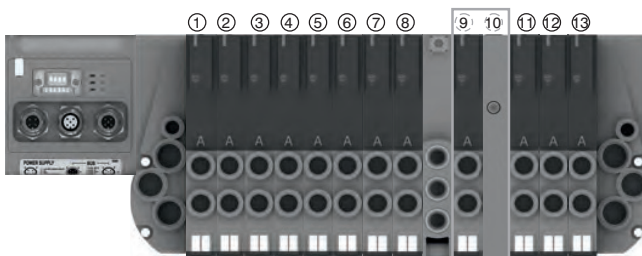


### EXAMPLE 2:

Manifold of 12 monostable valves on which you want to interrupt signal 9

#### Assembly:

- 8 monostable valves (not interruptible because before the module),
- 1 additional power supply module,
- 1 monostable valve (interruptible),
- 1 closing plate mounted on a monostable base,
- 3 monostable valves (work correctly managed directly by the corresponding command signals).



**Please note:** Each additional power supply module interrupts always 2 electrical signals.



If you need to interrupt less than 2 signals you can:

- assemble the valves to interrupt in the last positions of the manifold, so you don't need to worry about the interrupted exceeding signals;
- use a bistable base and mount a monostable valve (for each signal less than the 2 standard);
- use a monostable base and mount a closing plate (for each signal less than the 2 standard).

### EXAMPLE 3:

Manifold of 7 monostable e 3 bistable valves on which you want to interrupt signals 2-3 and 8-9.

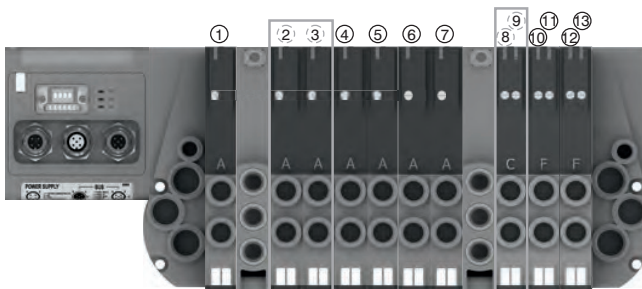
#### Assembly:

- 1 monostable valve (not interruptible because before the module),
- 1 additional power supply module,
- 6 monostable valves.

Please note: the first 2 monostable of these are interruptible by the module, while the following 4 will work correctly managed directly by the corresponding command signals.

- 1 additional power supply module,
- 3 bistable valves.

**Please note:** the first bistable of these valves is interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.



### General :

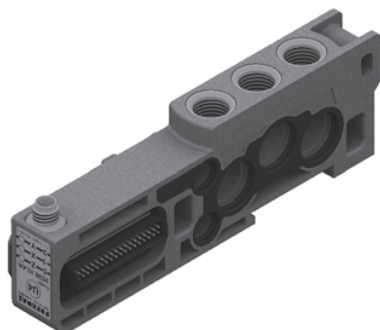
Each Optyma-F manifold lets to manage 32 command signals for the valves. Optyma-F serial nodes (CANOpen, DeviceNet and PROFIBUS DP) have a single pin for the power supply of the solenoid valves. So if you want to interrupt the power supply of one valve it is necessary to interrupt all the valves.

The additional power supply module lets to interrupt at the same time the first 4 available command signals for the valves after the module itself. The additional power supply module is particularly useful also when you use control signals that block the valves. This application is effective both with serial management and multi-pole connection of the manifolds.

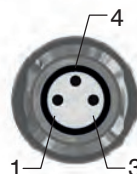
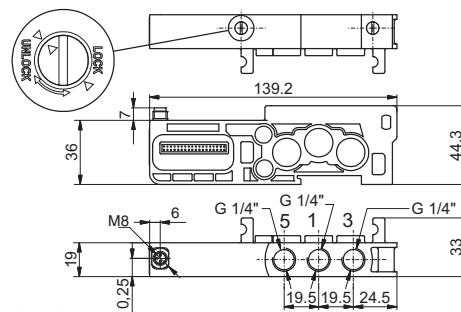
This module is inserted directly into the Optyma-F solenoid valves manifold.

### Ordering code

2530.10.4A



In particular this module is fitted with a M8 3 pins connector:  
+24V, not connected, GND.



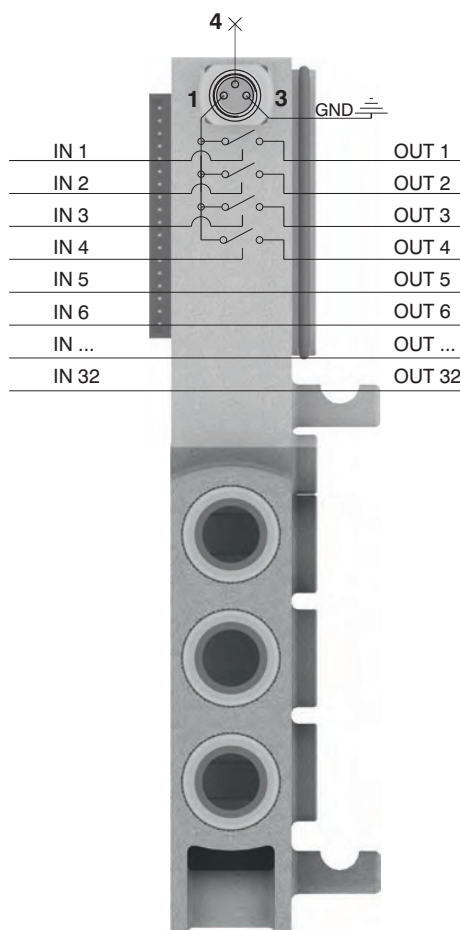
PIN	DESCRIPTION
1	+24 VDC
4	NOT CONNECTED
3	GND

### WORKING PRINCIPLE / SIMPLIFIED FUNCTIONAL DIAGRAM

This module uses an external power supply (+24VDC) to manage the solenoid valves.

The output signal from serial node / multi-pole connection is used as command signal: when it is high the +24VDC will be present at the module output.

If you want to cut off the power supply to a group of 4 valves it is sufficient to take away the +24VDC provided to the module by the M8 connector.



**Please note:** It is possible to use more modules to interrupt all the command signals, simply by inserting them before the signals to interrupt and after the signals already interrupted.



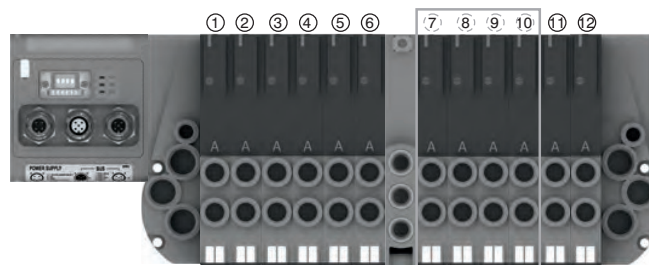
## Usage examples:

### EXAMPLE 1:

Manifold of 12 monostable valves on which you want to interrupt signals 7-8-9-10

#### Assembly:

- 6 monostable valves (not interruptible because before the module),
- 1 additional power supply module,
- 6 monostable valves. Please note: the first 4 monostable of these are interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.

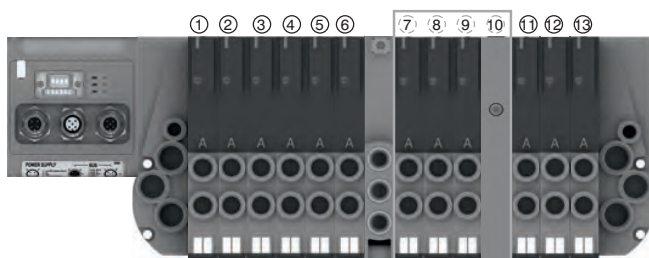


### EXAMPLE 2:

Manifold of 12 monostable valves on which you want to interrupt signals 7-8-9

#### Assembly:

- 6 monostable valves (not interruptible because before the module),
- 1 additional power supply module,
- 3 monostable valves (interruptible),
- 1 closing plate mounted on a monostable base,
- 3 monostable valves (work correctly managed directly by the corresponding command signals).



**Please note:** Each additional power supply module interrupts always 4 electrical signals.



If you need to interrupt less than 4 signals you can:

- assemble the valves to interrupt in the last positions of the manifold, so you don't need to worry about the interrupted exceeding signals;
- use a bistable base and mount a monostable valve (for each signal less than the 4 standard);
- use a monostable base and mount a closing plate (for each signal less than the 4 standard).

### EXAMPLE 3:

Manifold of 7 monostable e 3 bistable valves on which you want to interrupt signals 2-3-4-5 and 8-9-10-11.

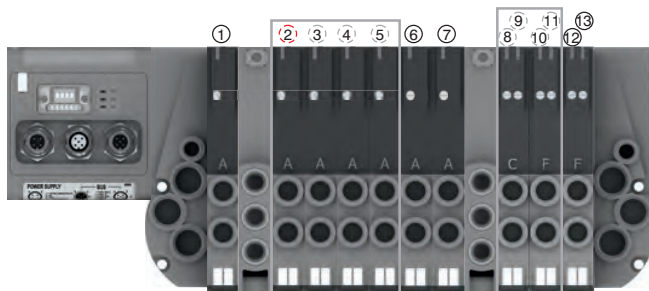
#### Assembly:

- 1 monostable valve (not interruptible because before the module),
- 1 additional power supply module,
- 6 monostable valves.

Please note: the first 4 monostable of these are interruptible by the module, while the following 2 will work correctly managed directly by the corresponding command signals.

- 1 additional power supply module,
- 3 bistable valves.

**Please note:** the first 2 bistable of these valves are interruptible by the module, while the following will work correctly managed directly by the corresponding command signals.



### Polyethylene Silencer Series SPL-P

Ordering code
<b>SPLP.F</b>
TUBE DIAMETER
F 18 = 1/8"
14 = 1/4"
38 = 3/8"



### Diaphragm plug

Ordering code
<b>2530.17</b>



Weight gr. 6,5

### Cable complete with connector, 25 Poles IP65

Ordering code
<b>2300.25.L.P</b>
CABLE LENGHT
L 03 = 3 metres
05 = 5 metres
10 = 10 metres
CONNECTOR TYPE
P 10 = In line
90 = 90° Angle



### Cable complete with connector, 37 Poles IP65

Ordering code
<b>2400.37.L.P</b>
CABLE LENGHT
L 03 = 3 metres
05 = 5 metres
10 = 10 metres
CONNECTOR TYPE
P 10 = In line
90 = 90° Angle



### Cable complete with connector, 25 Poles IP65

Ordering code
<b>2400.25.L.25</b>
CABLE LENGHT
L 03 = 3 metres
05 = 5 metres
10 = 10 metres



The electrical connection is achieved by a 37 pin connector and can manage up to 32 solenoid pilots.

It is also possible use a 25 sub-D pin connector and, in this case, it is possible to manage a maximum of 22 outputs.

The management and distribution of the electrical signals between each valve is obtained thanks to an electrical connector which receives the signals from the previous module, uses one, two or none depending on the type, and carries forward to the next module the remaining.

Bistable valves, 5/3 and 2x3/2 valves which have two solenoid pilots built in, use two signals; the first is directed to the pilot side 14 the second to the pilot side 12. Modular bases can be fitted with two type of electrical connector: the monostable version uses only one signal (connected to the pilot side 14) and carries forward the remaining, the bistable version which always uses two signals.

This solution allows the modification of the manifold (replacement of monostable valves without bistable for example) without having to reset the PLC output layout.

On other hand this solution limits the maximum number of valves to 16 when it is used a 37 pin connector or 11 when it is used a 25 pin connector.

Intermediate supply/exhaust module uses an electrical connector directly forwarding signals to the next one without any kind of modification.

This allows the use of intermediate modules in any position of the manifold.

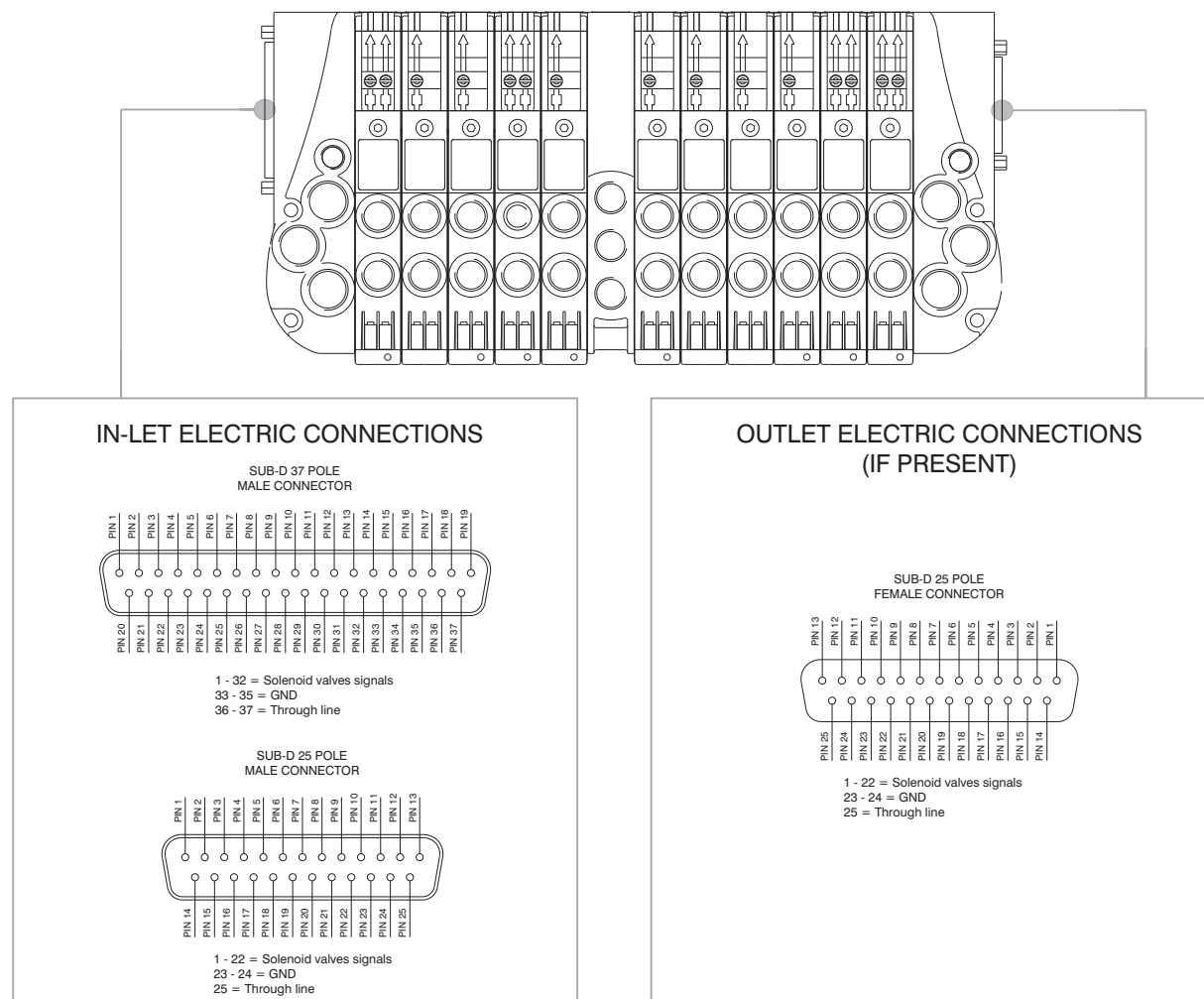
All the electrical signals that have not been used on the manifold can be used placing at the end of the manifold the end plate complete with the 25 sub-D female connector.

The number of available signals depends of the connector used to the type of the left end plate and by the total signals used along the manifold:

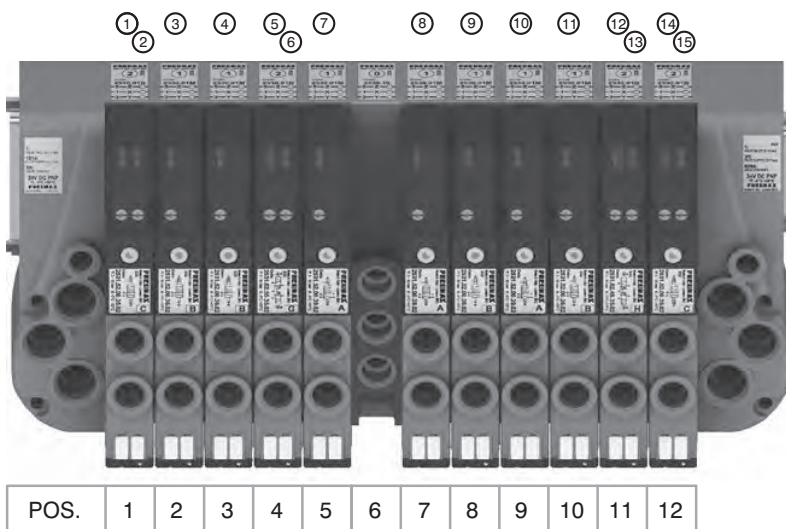
37 pin connector      nr of output = 32 – (total of used signals)

25 pin connector      nr of output = 22 – (total of used signals)

Following we show some examples of possible combination and the relative pin assignment.

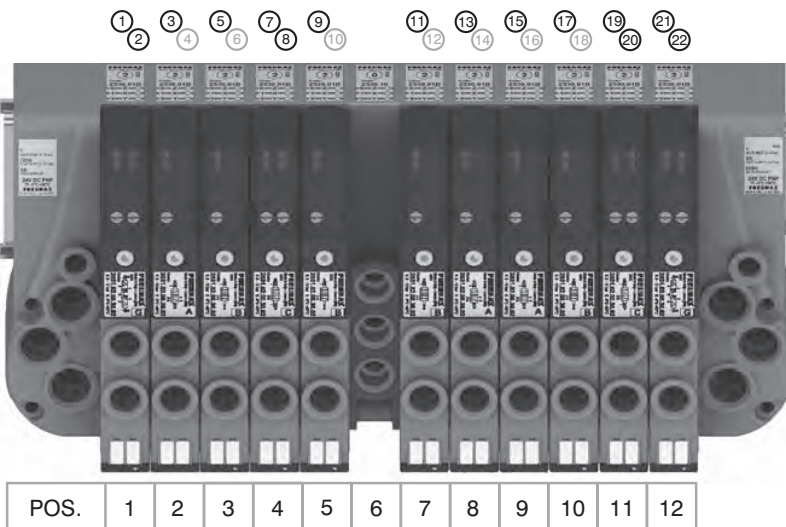


### 37 PIN Connector correspondence for valves assembled on mixed bases



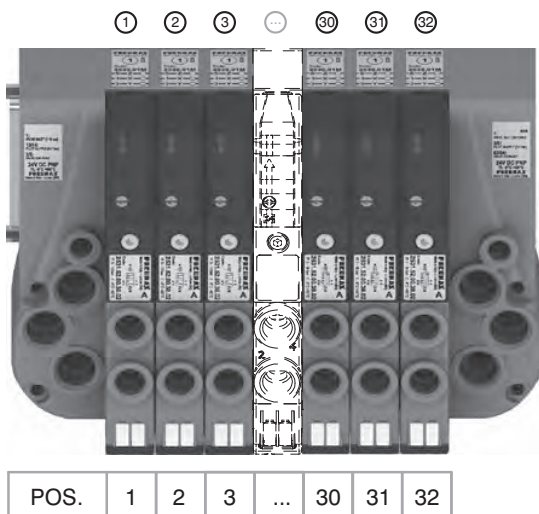
- PIN 1 = PILOT 14 EV POS.1
- PIN 2 = PILOT 12 EV POS.1
- PIN 3 = PILOT 14 EV POS.2
- PIN 4 = PILOT 14 EV POS.3
- PIN 5 = PILOT 14 EV POS.4
- PIN 6 = PILOT 12 EV POS.4
- PIN 7 = PILOT 14 EV POS.5
- PIN 8 = PILOT 14 EV POS.7
- PIN 9 = PILOT 14 EV POS.8
- PIN 10 = PILOT 14 EV POS.9
- PIN 11 = PILOT 14 EV POS.10
- PIN 12 = PILOT 14 EV POS.11
- PIN 13 = PILOT 12 EV POS.11
- PIN 14 = PILOT 14 EV POS.12
- PIN 15 = PILOT 12 EV POS.12

### 37 PIN Connector correspondence for manifold mounted on bases for bistable valves

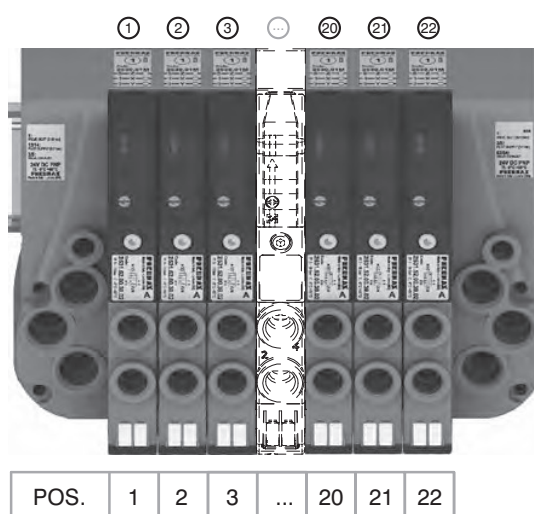


- PIN 1 = PILOT 14 EV POS.1
- PIN 2 = PILOT 12 EV POS.1
- PIN 3 = PILOT 14 EV POS.2
- PIN 4 = NOT CONNECTED
- PIN 5 = PILOT 14 EV POS.3
- PIN 6 = NOT CONNECTED
- PIN 7 = PILOT 14 EV POS.4
- PIN 8 = PILOT 12 EV POS.4
- PIN 9 = PILOT 14 EV POS.5
- PIN 10 = NOT CONNECTED
- PIN 11 = PILOT 14 EV POS.7
- PIN 12 = NOT CONNECTED
- PIN 13 = PILOT 14 EV POS.8
- PIN 14 = NOT CONNECTED
- PIN 15 = PILOT 14 EV POS.9
- PIN 16 = NOT CONNECTED
- PIN 17 = PILOT 14 EV POS.10
- PIN 18 = NOT CONNECTED
- PIN 19 = PILOT 14 EV POS.11
- PIN 20 = PILOT 12 EV POS.11
- PIN 21 = PILOT 14 EV POS.12
- PIN 22 = PILOT 12 EV POS.12

### 37 PIN Connector correspondence for manifold for 32 position manifold with monostable valves on base



### 25 PIN Connector correspondence for manifold for 22 position manifold with monostable valves on base



## General :

Using the 2530.03.25P output terminal it is possible to make any electrical signals not used by valves available on a 25 sub-D female connector at the right end of the manifold.

It is possible to then join a multi-core cable to link to the next manifold, or connect directly to one or two I/O modules.

The I/O modules can accept input or output signals, depending upon what is connected.

## Ordering code

2530.08F



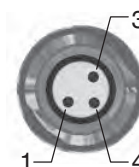
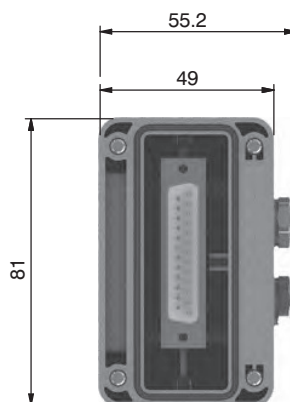
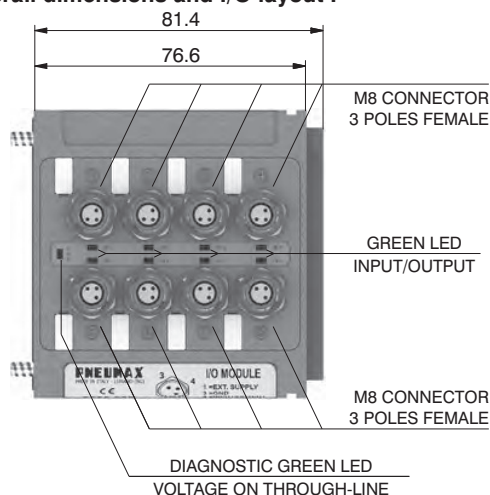
**Please note:** If the manifold is connected by a multi-core connection, each connection can be used as either an input or an output, while if the manifold is connected to a serial node the connections can only be used as an output.

It is possible to connect the manifold to up to two I/O modules.

Each I/O module includes 8 diagnostic LEDs which indicate the presence of an Input / Output signal for each connector.

**Please note:** For an LED to function, a signal of at least +15VDC must be present on pin 4 of the connector. If this signal is lower, the LED will not light, this does not compromise the normal Input / Output function of the unit.

## Overall dimensions and I/O layout :



PIN	DESCRIPTION
1	+24 VDC
4	INPUT/OUTPUT
3	GND

## Input features:

Each connection can accept either two wire (switches, magnetic switches, pressure switches, etc.) or three wire connections (photocells, electronic end of stroke sensors, etc.) If +24VDC is required on at Pin 1 of each connector, it is possible to provide this via the through-line pin of the multi-pole connector.

I.E :

Pin 25 of the 25 pin multi-pole connector (code 2530.02.25P or 2530.12.25P)

Pin 36-37 of the 37 pin multi-pole connector (code 2530.02.37P or 2530.12.37P)

## Output features:



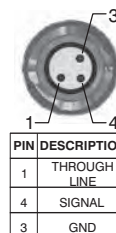
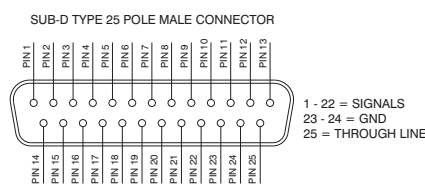
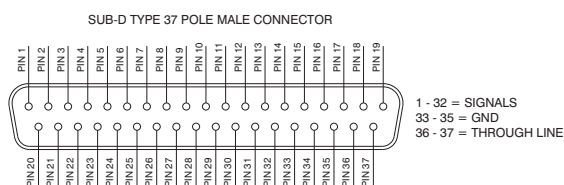
**Attention:** The output connections are not protected against short-circuit. Please pay attention when wiring (avoid Pin 4 being connected to Pin 3 or Pin 1).

## General characteristics

Model	2530.08F
Case	Reinforced technopolymer
I/O Connector	M8 connector 3 poles female (IEC 60947-5-2)
PIN1 voltage (connector used as Input)	by the user
PIN 4 voltage diagnosis	Green LED
Node consumption (Outlets excluded)	7mA per each LED with 24 VDC signal
Outlets voltage	+23,3 VDC (serial) /by the user (multipolar)
Input voltage	Depend by the using
Maximum outlet current	100 mA (serial) / 400 mA (multipolar)
Maximum Input/Output	8 per module
Multiconnector max. Current	100 mA
Connections to manifold	Direct connection to 25 poles connector
Maximum n. of moduls	2
Protection degree	IP65 when assembled
Ambient temperature	from -0° to +50° C



## CORRESPONDENCE BETWEEN MULTI-POLE SIGNAL AND CONNECTOR



### Connection modes:

The I/O module changes its operation depending on the way the manifold is controlled. There are two possible modes:

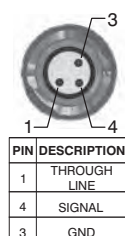
- A) Control via multi-pole connection
- B) Control via fieldbus

### A) Control via multi-pole :

M8 connector used as Input:



**Attention:** Voltage applied to each connector is passed to multi-pole connector pin.



In order to use the I/O module, the correct right hand endplate with 25 pole female outlet connector must be used.  
(Code 2530.03.25P).

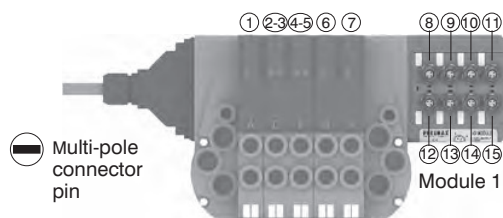


M8 connector used as Output:

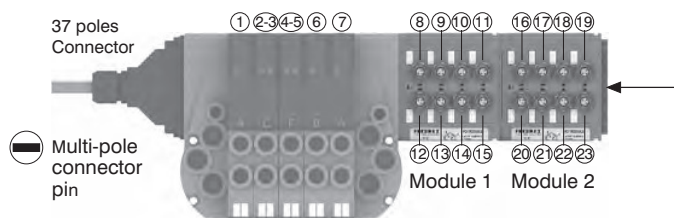
Output voltage will be the same as is applied at the multi-pole connector pin.  
The maximum output current depends upon the power unit used, but we recommend no more than 250mA.



**Attention:** Since every cable has a degree of resistance, there will always be a voltage drop depending on the cable's length, sectional area and the current.

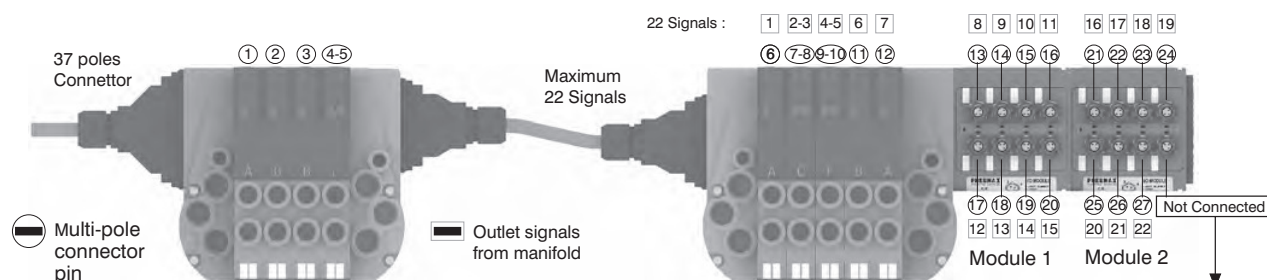


**Attention:**  
Only one more I/O module can be added.



**Attention:**  
No more additions are possible

**Attention :** Optyma 32-F solenoid valve manifolds permit up to 22 electrical signals that are not used by manifolds to be made available: these signals can be managed by another manifold and / or by I/O modules.  
The I/O module will manage these unused signals. Connections that are not managing useful signals will remain unconnected.

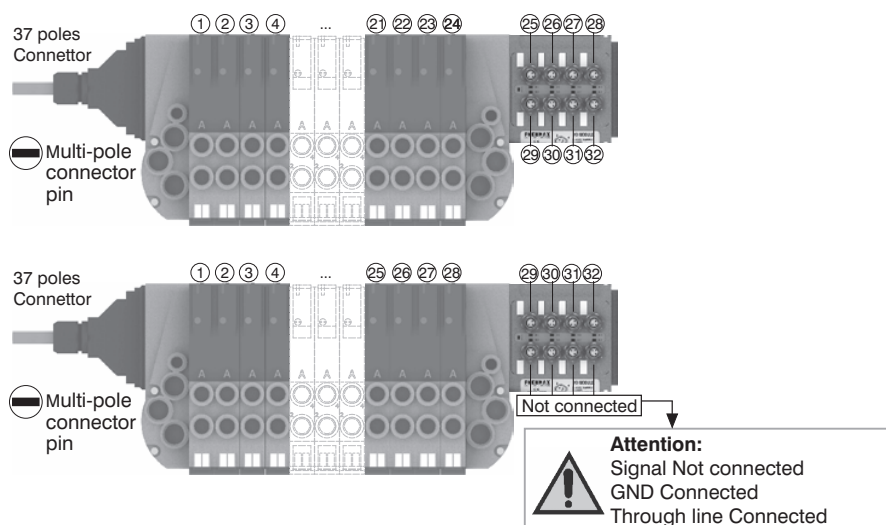


**Please note:** this example considers a 37 pin multi-pole connector.  
The same configuration managed by a 25 pin multi-pole connector will stop at number 22 of multi-pole connector and at number 17 of the manifold. 22 17

**Attention:**  
Signal Not connected  
GND Connected  
Through line Connected



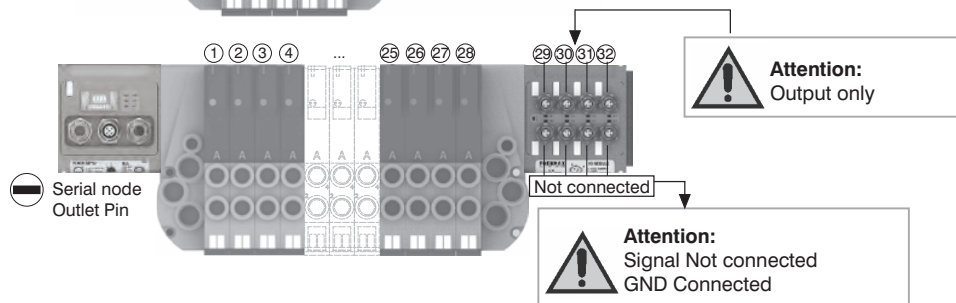
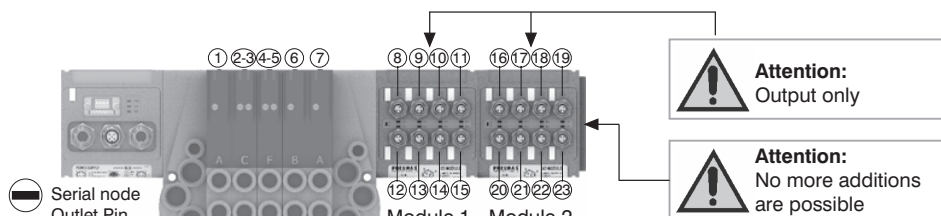
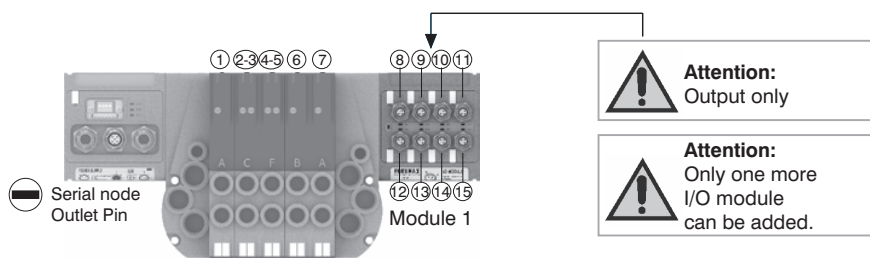
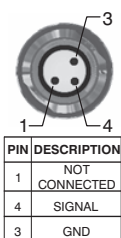
**Please note:** Optyma 32-F solenoid valve manifolds manage up to 32 signals. If the manifold uses more than 24 signals the I/O module will manage only the remainder. Connections that are not managing useful signals will remain unconnected.



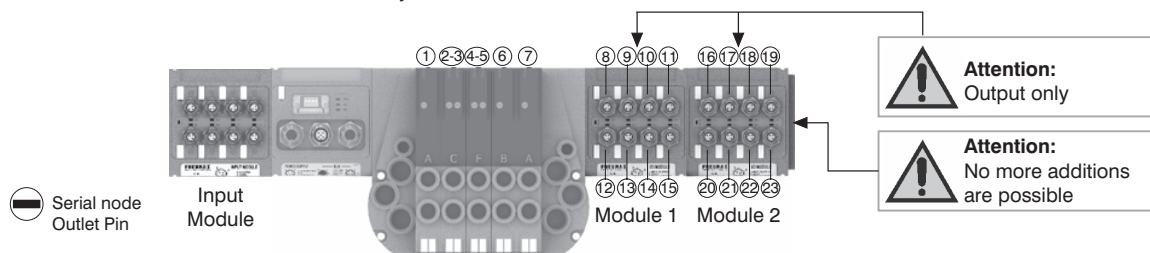
## B) Control via fieldbus:

With this kind of control the I/O module can only be used as an output. Pin 1 of each connector is not connected. The output voltage will be 0.7V lower than that applied to Pin 4 of the connector.

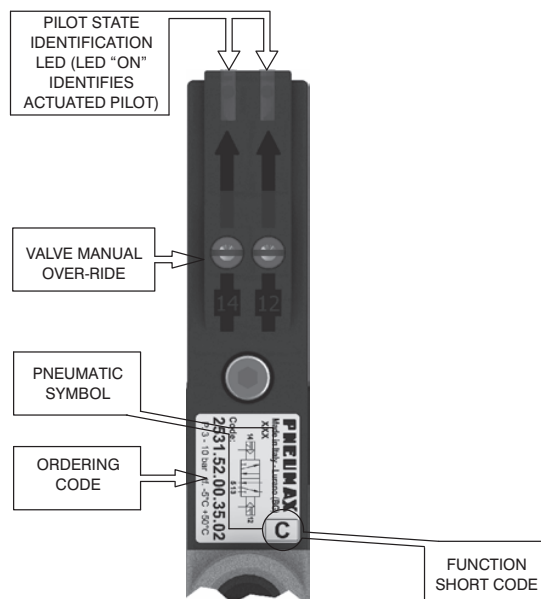
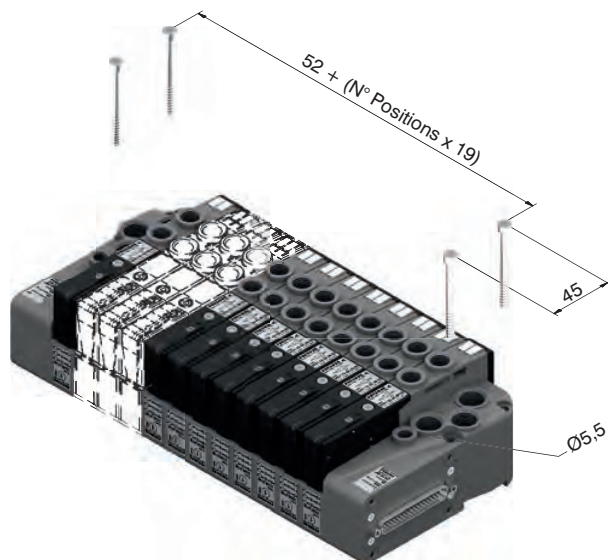
The maximum output current for each output is 100mA. The correspondence between control byte and each single output depends on how many electrical signals are used by the manifold and by the relative position of the I/O module.



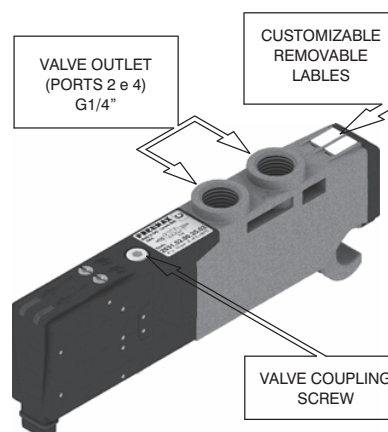
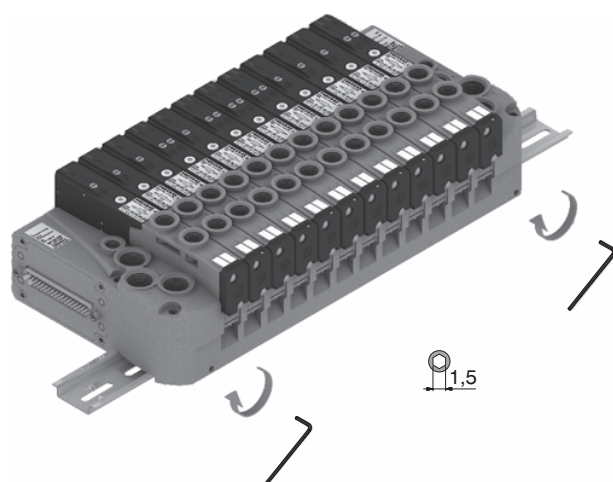
**Please note:** I/O modules don't allow to connect any additional valves manifold after them.



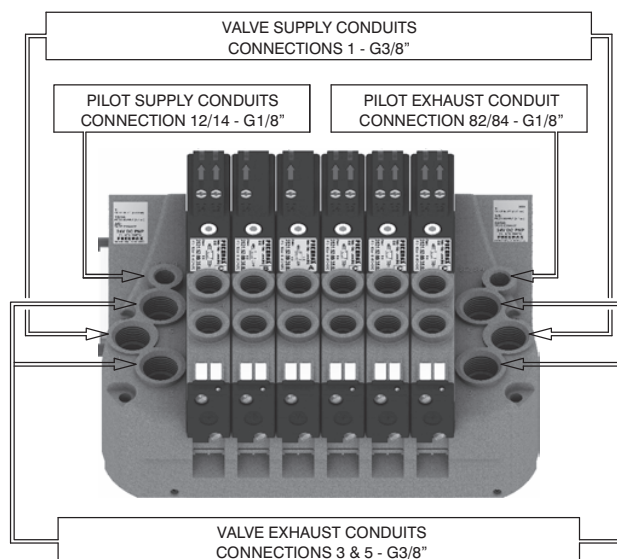
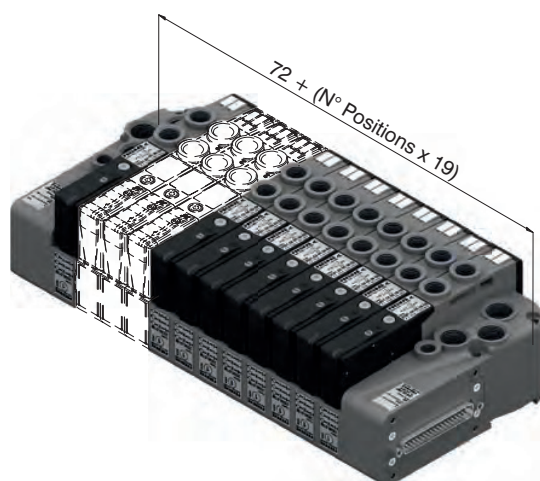
From the top



DIN rail fixing

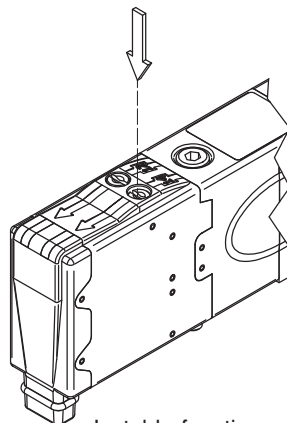
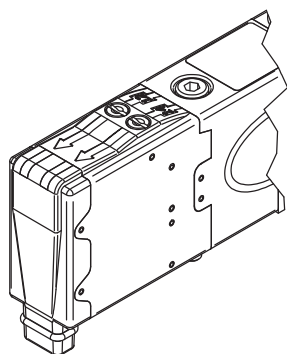


Maximum possible size according to valves seats

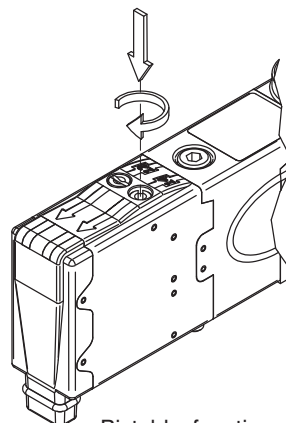


2

### Manual override actuation



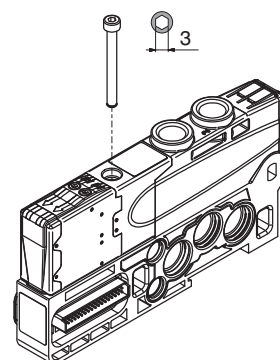
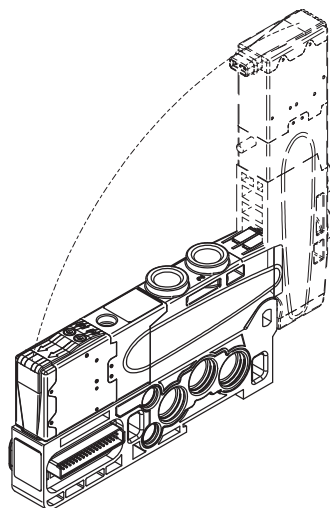
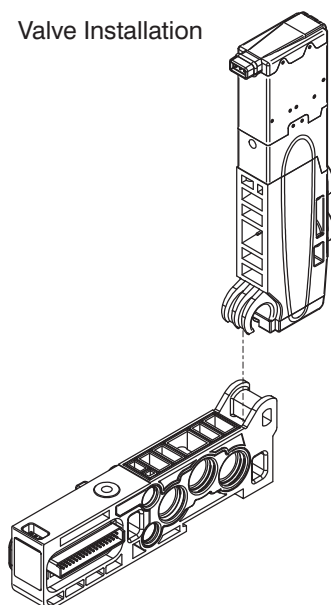
Instable function: push to actuate  
(when released it moves back to  
the original position).



Bistable function: push and  
turn to get the bistable  
function

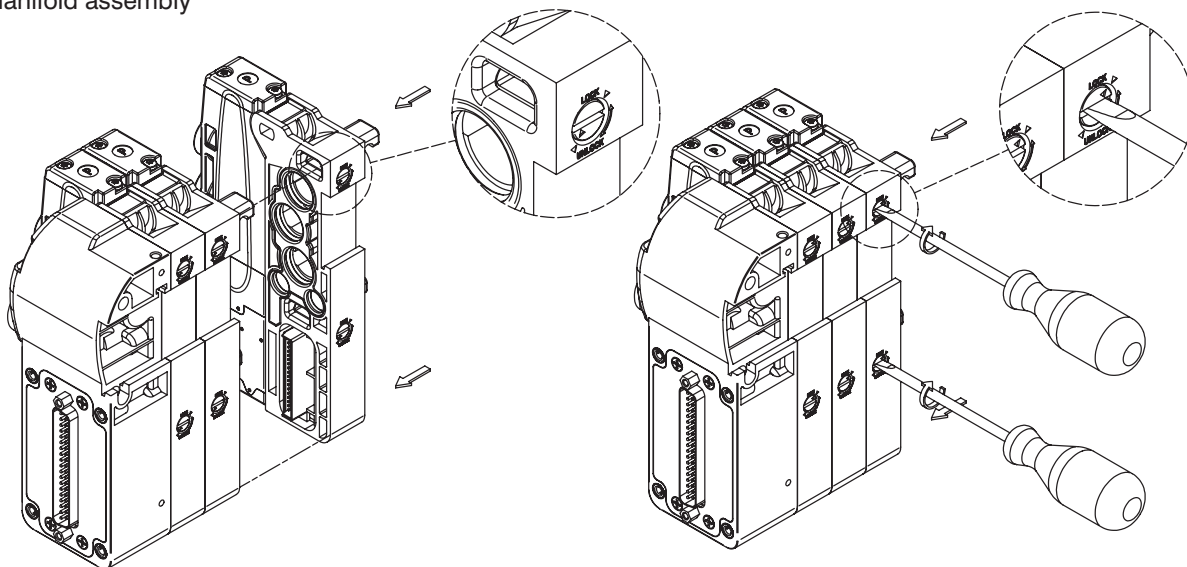
NOTE : It is strongly suggested to replace the original position after using

### Valve Installation



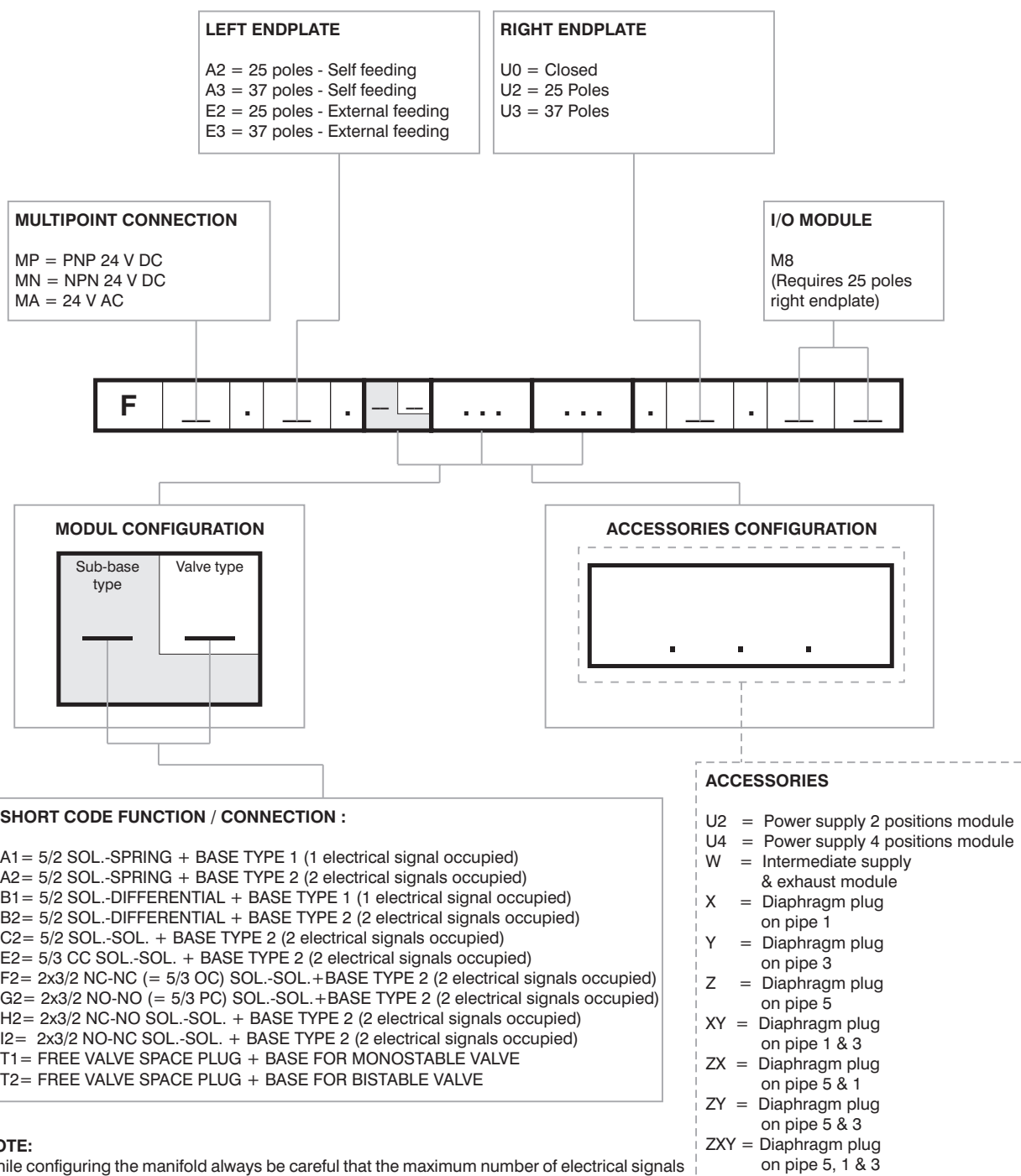
NOTE: Torque moment 1 Nm

### Manifold assembly





## Manifold Layout configuration



### NOTE:

While configuring the manifold always be careful that the maximum number of electrical signals available is:

32 when an input 37 poles endplate is used.

22 when an input 25 poles endplate is used.

The use of monostable valve mounted on a base type 2 ( 2 electrical signals occupied ) causes the loss of one electric signal.

In this case the monostable valve can be replaced by a bistable valve. The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base. If it is necessary to interrupt more than one conduit in the same time then put in line the letters which identifies the position (for example : regarding the 3 & 5 conduits, put the Y & Z letters).

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.





## General:

CANopen® module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.

CANopen® module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the manageable solenoid valves are 32.

Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus CANopen® is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to CiA Draft Recommendation 303-1 (V. 1.3 : 30 December 2004).

Transmission speed can be set by 3 dip-switches.

The node address can be set by 6 dip-switches using BCD numeration.

The module includes an internal terminating resistance that can be activated by a dip-switch.

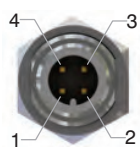
## Ordering code

**5525.32F**



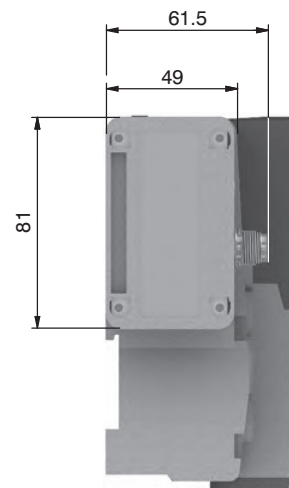
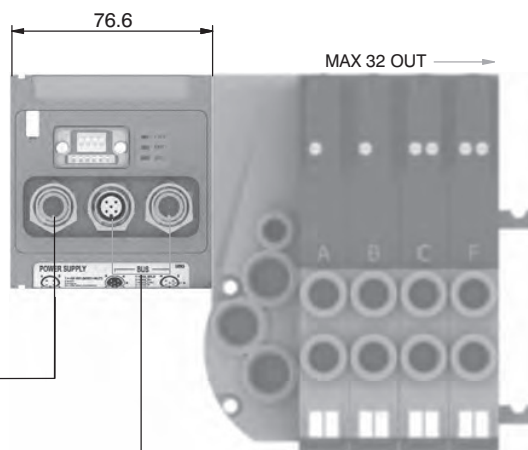
## Scheme / Overall dimensions and I/O layout :

### POWER SUPPLY connector

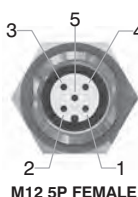


M12 4P MALE

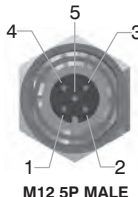
PIN	DESCRIPTION
1	+24 VDC (NODE & INPUTS)
2	NC
3	GND
4	+24 VDC (OUTPUTS)



### NETWORK connectors



M12 5P FEMALE



M12 5P MALE

PIN	SIGNAL	DESCRIPTION
1	CAN_SHLD	Optional CAN Shield
2	CAN_V+	Optional CAN external positive supply (Dedicated for supply of transceiver and Optocouplers, if galvanic isolation of the bus node applies)
3	CAN_GND	Ground / 0V / V-
4	CAN_H	CAN_H bus line (dominant high)
5	CAN_L	CAN_L bus line (dominant low)

## Technical characteristics

	Model	5525.32F
	Specifications	CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
Power supply	Case	Reinforced technopolymer
	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green led PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m a 500 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C

### General:

DeviceNet module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.  
Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.

DeviceNet module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the manageable solenoid valves are 32.

Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus DeviceNet is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to DeviceNet Specifications Volume I, release 2.0.

Transmission speed can be set by 3 dip-switches.

The node address can be set by 6 dip-switches using BCD numeration.

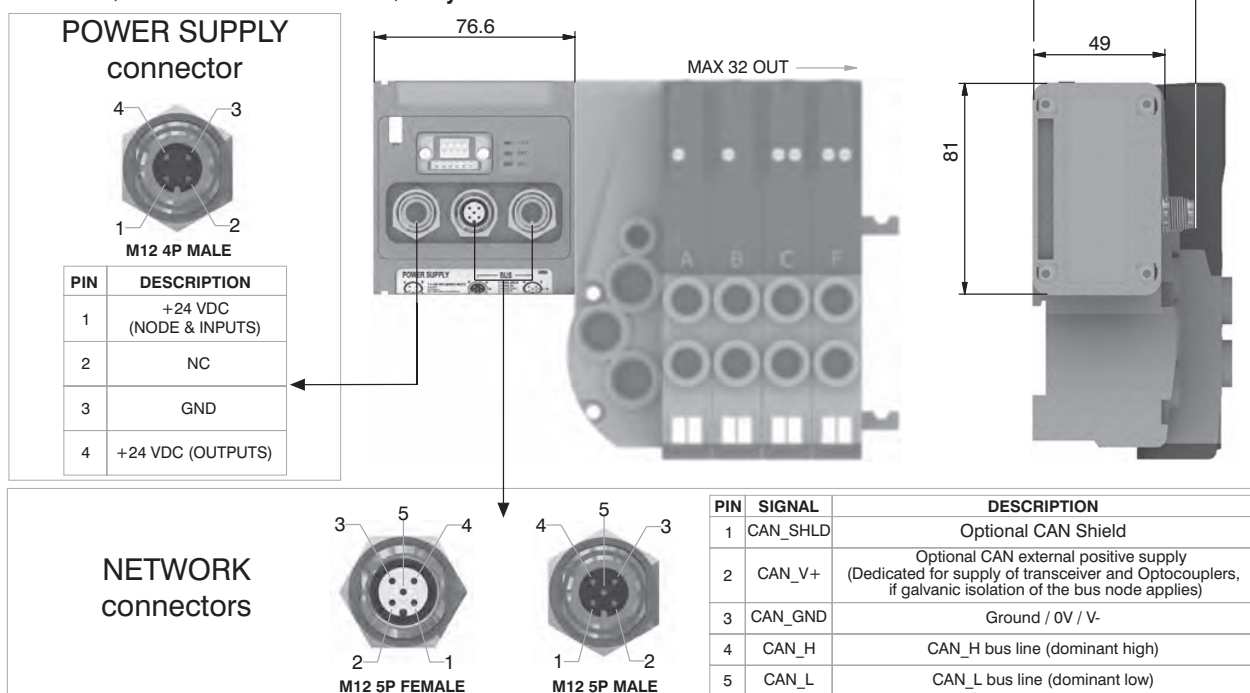
The module includes an internal terminating resistance that can be activated by a dip-switch.

### Ordering code

**5425.32F**



### Scheme / Overall dimensions and I/O layout :



### Technical characteristics

	Model	5425.32F
	Specifications	DeviceNet Specifications Volume I, release 2.0.
Power supply	Case	Reinforced technopolymer
	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green led PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female type A (IEC 60947-5-2)
	Baud rate	125 - 250 - 500 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C





## General:

PROFIBUS DP module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code). The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.

PROFIBUS DP module recognizes automatically the presence of the Input modules on power on. Regardless of the number of Input modules connected, the manageable solenoid valves are 32.

Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus PROFIBUS DP is possible via 2 M12 type B 5P male - female circular connectors; these two are connected in parallel and according to PROFIBUS Interconnection Technology (Version 1.1 : August 2001).

The node address can be set using BCD numeration: 4 dip-switches for the units and 4 dip-switches for the tens.

The module includes an internal terminating resistance that can be activated by 2 dip-switch.

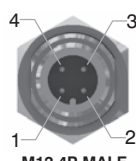
## Ordering code

**5325.32F**



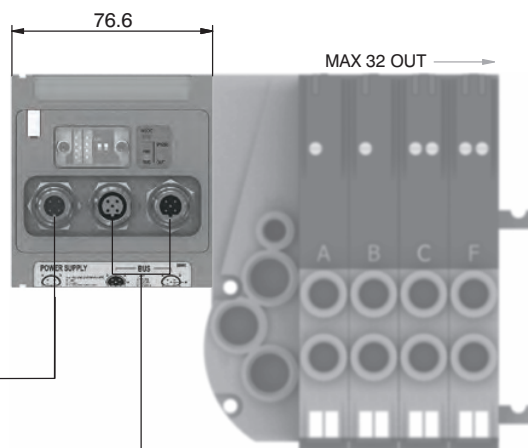
## Scheme / Overall dimensions and I/O layout :

### POWER SUPPLY connector

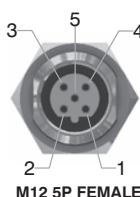


M12 4P MALE

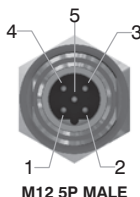
PIN	DESCRIPTION
1	+24 VDC (NODE & INPUTS)
2	NC
3	GND
4	+24 VDC (OUTPUTS)



### NETWORK connectors



M12 5P FEMALE



M12 5P MALE

PIN	SIGNAL	DESCRIPTION
1	VP	Power supply plus, (P5V)
2	A-line	Receive / Transmit data -N, A-line
3	DGND	Data Ground (reference potential to VP)
4	B-line	Receive / Transmit data -plus, B-line
5	SHIELD	Shield or PE

## Technical characteristics

	Model	5325.32F
	Specifications	PROFIBUS DP
	Case	Reinforced technopolymer
	Power supply connection	M12 4P male connector (IEC 60947-5-2)
Power supply	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	50 mA
	Power supply diagnosis	Green led PWR / Green led OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
	Network connectors	2 M12 5P male-female connectors type B
Network	Baud rate	9,6 - 19,2 - 93,75 - 187,5 - 500 - 1500 - 3000 - 6000 - 12000 Kbit/s
	Addresses, possible numbers	From 1 to 99
	Max nodes in net	100 (slave + master)
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C



General:

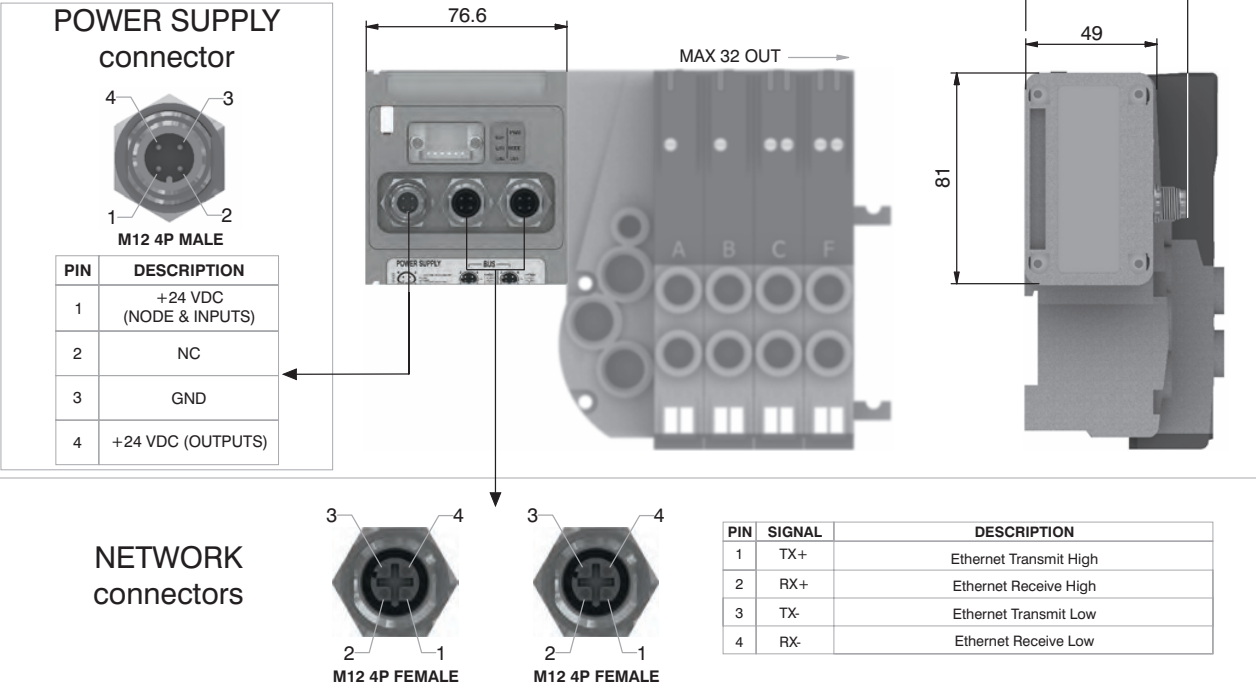
EtherCAT® module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.  
Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).  
The node can be easily installed also on solenoid valves manifold already mounted on equipment.  
Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.  
EtherCAT® module recognizes automatically the presence of the Input modules on power on.  
Regardless of the number of Input modules connected, the managable solenoid valves are 32.  
Node power supply is made by a M12 4P male circular connector.  
The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.  
Connection to Bus EtherCAT® is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel. They are according to EtherCAT® Specifications ETG.1000 series.  
By specifications, node ID should be automatically set during network configuration, but it is also possible to set the address via 6 dip-switches on the module, using BCD numeration.

Ordering code

5625.32F



Scheme / Overall dimensions and I/O layout :



Technical characteristics

Technical characteristics		Model	5625.32F
		Specifications	EtherCAT® Specifications ETG.1000 series
		Case	Reinforced technopolymer
	Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
		Power supply voltage	+24 VDC +/- 10%
		Node consumption (without inputs)	310 mA
	Outputs	Power supply diagnosis	Green led PWR / Green led OUT
		PNP equivalent outputs	+24 VDC +/- 10%
		Maximum current for output	100 mA
		Max output simultaneously actuated	32
	Network	N.max. uscite azionabili contemp.	32
		Network connectors	2 M12 4P female connectors type D (IEC 61076-2-101)
		Baud rate	100 Mbit/s
		Addresses, possibile numbers	From 0 to 65535 (from 1 to 63 with dip-switches)
		Max nodes in net	65536 (master + slaves)
		Maximum distance between 2 nodes	100 m
		Bus diagnosis	1 status green led + 2 activity green led
		Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
		IP protection grade	IP65 when assembled
		Temperature range	From 0° to +50° C

## General:

PROFINET IO RT/IRT module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.  
Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.

The PROFINET IO RT/IRT module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the manageable solenoid valves are 32.

Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus PROFINET IO RT/IRT is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

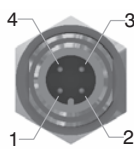
## Ordering code

**5725.32F.PN**



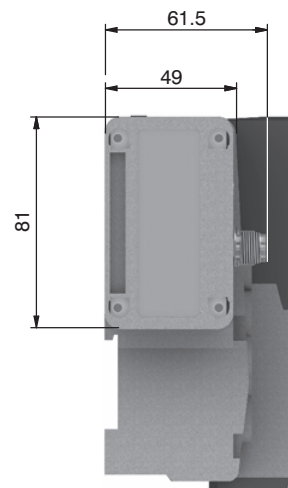
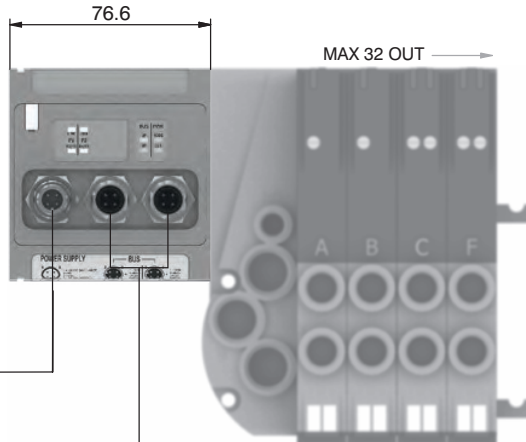
## Scheme / Overall dimensions and I/O layout :

### POWER SUPPLY connector

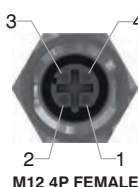


M12 4P MALE

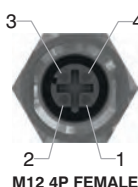
PIN	DESCRIPTION
1	+24 VDC (NODE & INPUTS)
2	NC
3	GND
4	+24 VDC (OUTPUTS)



### NETWORK connectors



M12 4P FEMALE



M12 4P FEMALE

PIN	SIGNAL	DESCRIPTION
1	TX+	Ethernet Transmit High
2	RX+	Ethernet Receive High
3	TX-	Ethernet Transmit Low
4	RX-	Ethernet Receive Low

## Technical characteristics

	Model	5725.32F.PN
	Specifications	PROFINET IO RT/IRT
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without outputs)	400 mA
	Power supply diagnosis	Green led PWR / Green led OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Addresses, possible numbers	As an IP address
	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 4 LEDs for link & activity
	Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
	IP protection grade	IP40 when assembled
	Temperature range	From 0° to +50° C



**General:**

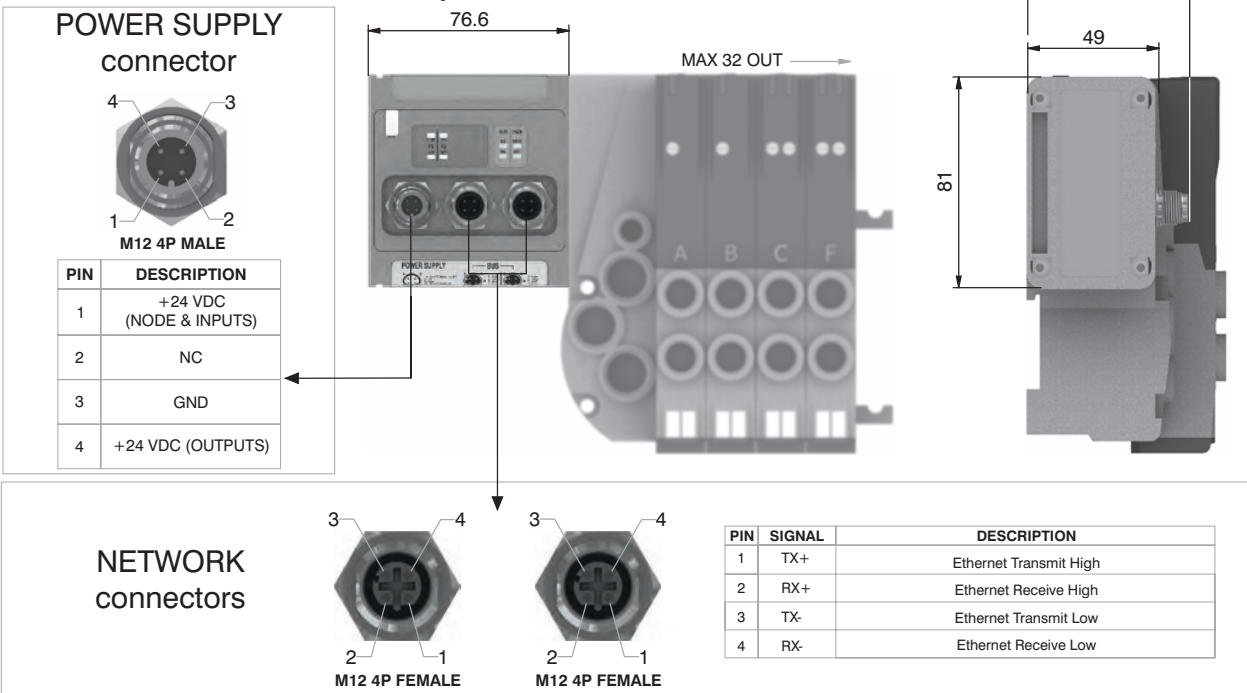
EtherNet/IP module is directly integrated on Optyma-F solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.  
Optyma-F solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).  
The node can be easily installed also on solenoid valves manifold already mounted on equipment.  
Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08F.  
The EtherNet/IP module, regardless the number of Input module connected, reports to have connected 8 Input modules.  
Regardless of the number of Input modules connected, the managable solenoid valves are 32.  
Node power supply is made by a M12 4P male circular connector.  
The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.  
Connection to Bus EtherNet/IP is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.  
The node address is assigned during configuration.

**Ordering code**

**5725.32F.EI**



**Scheme / Overall dimensions and I/O layout :**



**Technical characteristics**

Power supply	Model	5725.32F.EI
	Specifications	The EtherNet/IP Specification
	Case	Reinforced technopolymer
	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without outputs)	400 mA
	Power supply diagnosis	Green led PWR / Green led OUT
	Outputs	PNP equivalent outputs
		+24 VDC +/- 10%
		Maximum current for each output
		100 mA
	Network	Maximum output number
		32
		Max output simultaneously actuated
		32
		Network connectors
		2 M12 4P female connectors type D (IEC 61076-2-101)
		Baud rate
		100 Mbit/s
		Addresses, possible numbers
		As an IP address
Network	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 4 LEDs for link & activity
	Configuration file	Available from our web site: <a href="http://www.pneumaxspa.com">http://www.pneumaxspa.com</a>
	IP protection grade	IP40 when assembled
	Temperature range	From 0° to +50° C





### General:

Modules have 8 connectors M8 3P female.

The Inputs are PNP equivalent 24 VDC  $\pm 10\%$ .

To each connector it is possible to plug both 2 wires Inputs (switches, magnetic switches pressure switches, etc) or 3 wires Inputs (proximity, photocells, electronic sensors, etc).

The maximum current available for all 8 Inputs is 200 mA.

Each module includes a 200 mA resettable fuse. If a short circuit or a overcharge (overall current >200mA) occur the safety device acts cutting the 24 VDC power supply to all M8 connectors on the module and switching off the green led PWR. Any other Input module connected to the node will remain powered and will function correctly.

Once the cause of the fault disappears the green led PWR light up indicating the ON state and the node will re-start to operate.

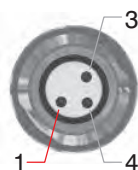
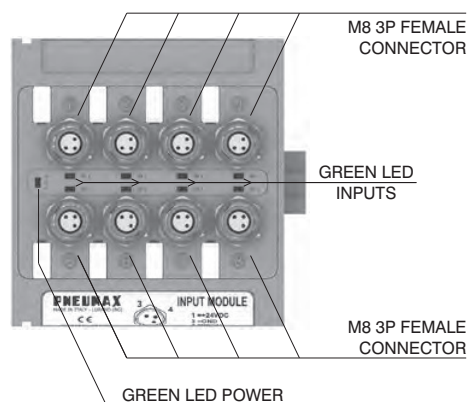
The maximum number of Input modules supported is 4.

### Ordering code

5225.08F

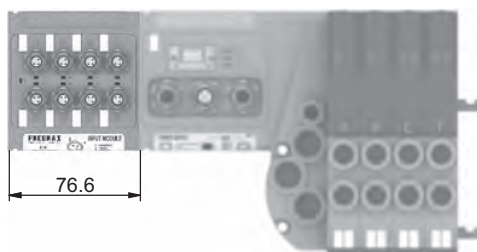


### Scheme / Overall dimensions and I/O layout :

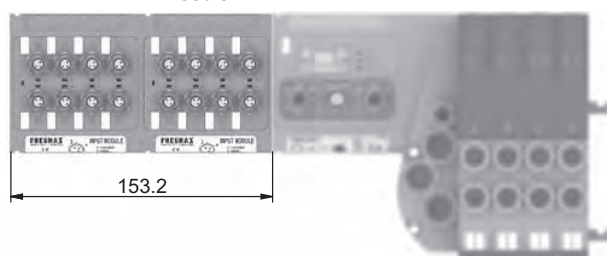


PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

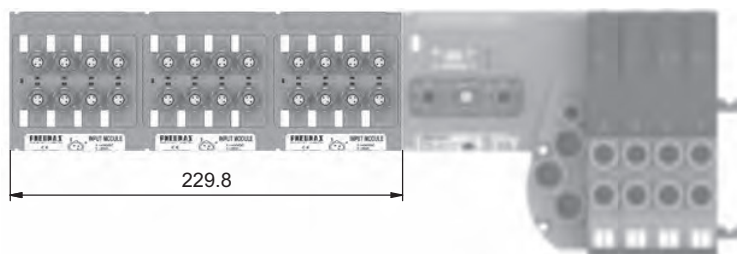
Module 1



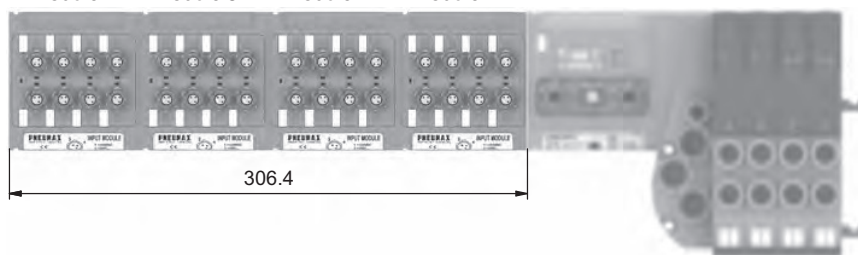
Module 2 Module 1



Module 3 Module 2 Module 1



Module 4 Module 3 Module 2 Module 1





## General :

Modules are fitted with SUB-D 25 pin female connector.

The INPUTS are PNP equivalent 24VDC  $\pm 10\%$ .

To the connector it is possible to connect both 2 wires INPUTS (switches, magnetic switches pressure switches etc) or 3 wires (proximity, photocellule, electronic end of stroke sensors etc).

The maximum current available for all 16 INPUTS is 750 mA.

Each module includes a 750 mA self-mending fuse. Should a short circuit or a overcharge (overall current >750mA) occur the safety device intervenes cutting the 24VDC power supply to all pins and switching off the green led PWR. Any other INPUTS module connected to the node will remain powered and will function correctly.

Once the cause of the fault is removed the green led light up indicating the ON state and the node will re-start to operate. This 16 INPUTS module is counted as 2 8 INPUTS modules.

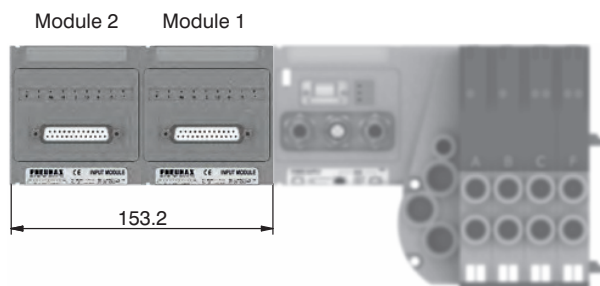
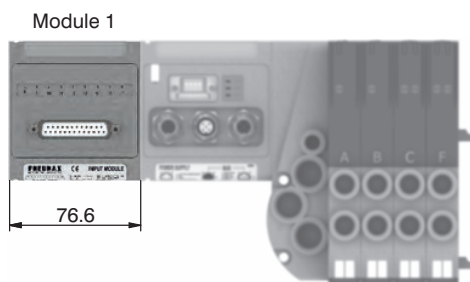
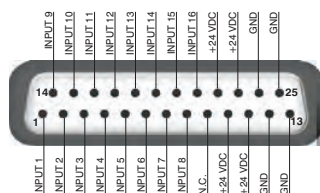
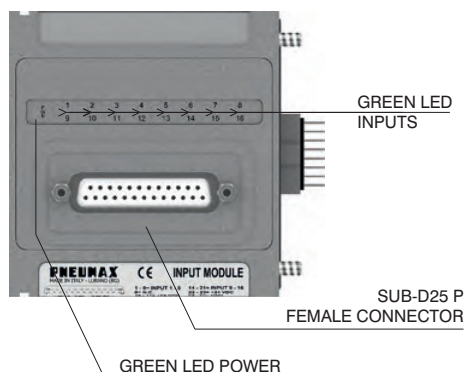
The Maximum number of 8 INPUTS modules supported is 4.

## Ordering code

5225.25F



## Scheme / Overall dimensions and I/O layout :







## General :

This module is fitted with two M8 3 pin female connectors.

With this module is possible to read two analogue inputs (voltage or current).

The inputs are sampled at 12 bit.

For practicality the sampled value is transmitted with 16 bit, of which the four less significant are fixed at zero.

Available models:

5225.2T.00F (voltage signal 0 - 10V);

5225.2T.01F (voltage signal 0 - 5V);

5225.2C.00F (current signal 4 - 20mA);

5225.2C.01F (current signal 0 - 20mA).

Each module includes a 300 mA self-mending fuse. Should a short circuit or a overcharge (overall current >300mA) occur the safety device intervenes cutting the 24VDC power supply to all M8 connectors on the module and switching off the green LED PWR. Any other Input module connected to the

node will remain powered and will function correctly.

Once the cause of the fault is removed the green LED lights up indicating the ON state and the node will re-start to operate.

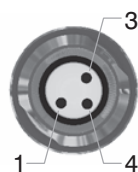
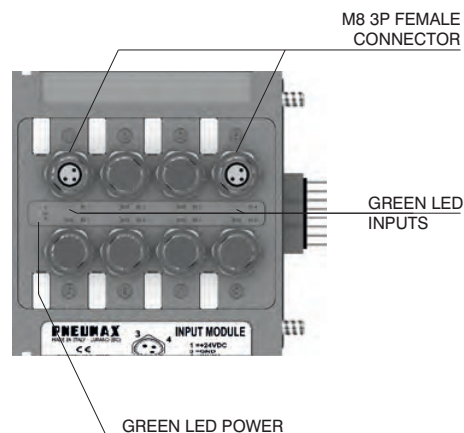
This module is counted as four 8 digital INPUT modules.

## Ordering code

5225.2 \_ . \_ \_ F

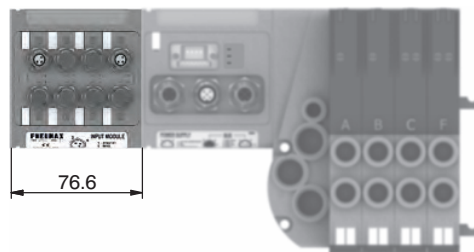


## Scheme / Overall dimensions and I/O layout :

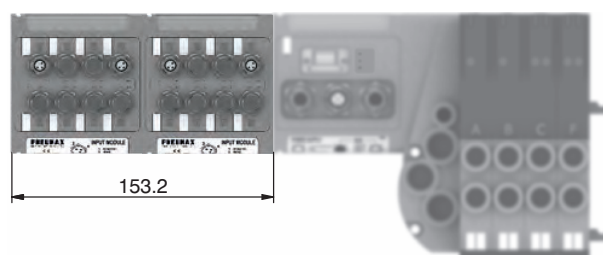


PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

Module 1



Module 2 Module 1





### M12A 4P female Socket

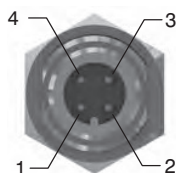
Ordering code

**5312A.F04.00**

Power supply straight connector.



Upper view Slave connector



PIN	DESCRIPTION
1	+24 VDC Node
2	
3	0 V
4	+24 VDC Output

### M8 3P male Plug

Ordering code

**5308A.M03.00**

Input straight connector.



Upper view Slave connector



PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

### M12A 5P female Socket

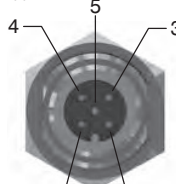
Ordering code

**5312A.F05.00**

Network straight connector: for BUS CANOpen®, DeviceNet.



Upper view Slave connector



PIN	DESCRIPTION
1	(CAN_SHIELD)
2	(CAN_V+)
3	CAN_GND
4	CAN_H
5	CAN_L

### M12A 5P male Plug

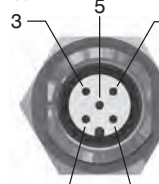
Ordering code

**5312A.M05.00**

Network straight connector: for BUS CANOpen®, DeviceNet.



Upper view Slave connector



PIN	DESCRIPTION
1	(CAN_SHIELD)
2	(CAN_V+)
3	CAN_GND
4	CAN_H
5	CAN_L

### M12B 5P female Plug

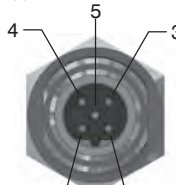
Ordering code

**5312B.F05.00**

Network straight connector: for BUS PROFIBUS DP.



Upper view Slave connector



PIN	DESCRIPTION
1	Power Supply
2	A-line
3	DGND
4	B-line
5	SHIELD

### M12B 5P male Plug

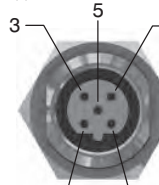
Ordering code

**5312B.M05.00**

Network straight connector: for BUS PROFIBUS DP.



Upper view Slave connector



PIN	DESCRIPTION
1	Power Supply
2	A-line
3	DGND
4	B-line
5	SHIELD

### M12D 4P male Plug

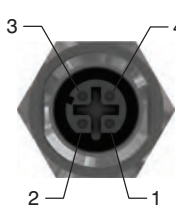
Ordering code

**5312D.M04.00**

Network straight connector: for EtherCAT®, PROFINET IO RT/IRT, EtherNet/IP.



Upper view Slave connector



PIN	SIGNAL	DESCRIPTION
1	TX+	Ethernet Transmit High
2	RX+	Ethernet Receive High
3	TX-	Ethernet Transmit Low
4	RX-	Ethernet Receive Low

### M12 Plug

Ordering code

**5300.T12**



### M8 Plug

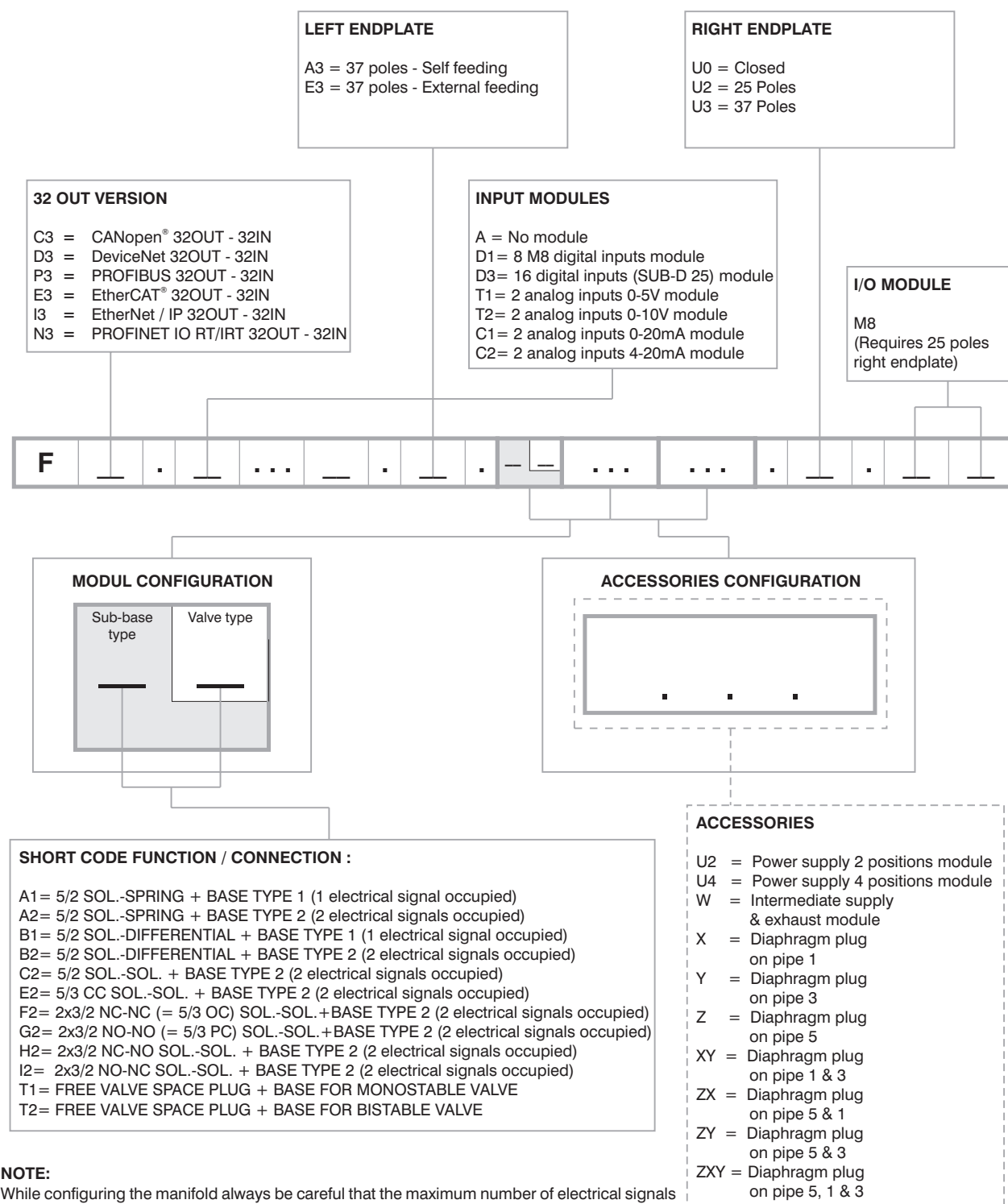
Ordering code

**5300.T08**



Trademarks: EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

## Manifold Layout configuration



### NOTE:

While configuring the manifold always be careful that the maximum number of electrical signals available is 32.

The use of monostable valve mounted on a base type 2 ( 2 electrical signals occupied ) causes the loss of one electric signal. In this case the monostable valve can be replaced by a bistable valve. The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base. If it is necessary to interrupt more than one conduit in the same time then put in line the letters which identifies the position (for example : regarding the 3 & 5 conduits, put the Y & Z letters).

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.