



General characteristics

With the introduction of the "T" configuration of solenoid valves with integrated pneumatic connections fitted directly on the sub base the 2500 series (called OPTYMA) is now richer than ever.

Many technical features make the new product interesting:

- Flow rate of 800 NI/min
- Low consumption coils placed all in one side of the valve
- Quick mounting of the valve to the base using just one screw
- Possibility to use different pressures along the manifold (including vacuum)
- Possibility to replace the valve without the need to disconnect the connections
- IP65 environmental protection
- Electrical connection directly integrated into the base, 32 electrical signals available (can be used to build up a manifold of 32 monostable valves, 16 bistable valves or any combination within that limit).

The electrical connection is made via 37 pin SUB-D connector.

Possibility to integrate with Field Bus modules (all the most common protocols will be available).

Possibility to connect input modules (even on the base that does not have the Field Bus module.

 $Large\ use\ of\ technopolymer\ material\ reduces\ the\ overall\ weight\ of\ the\ manifold.$

"Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power-Directional control valves-Measurement of shifting time".

Main characteristics

Integrated and optimized electrical connection system

IP65 protection degree

Only one 19mm size

Electrical line connections on one side

Monostable and bistable solenoid valves with the same size dimensions

Easy and fast manifold assembly - tie rod system to hold the sub bases together

All pneumatic connections (push-in) on the same side of the manifold

Construction characteristics

Body	Technopolymer
Operators	Technopolymer
Spools	Nikel plated steel / Technopolymer
Spacers	Technopolymer
Seals	NBR
Piston seals	NBR
Springs	AISI 302 stainless steel
Pistons	Technopolymer

Functions

5/2 MONOST. SOL. SPRING	
5/2 MONOST. SOL. DIFFERENTIAL	
5/2 BISTABLE SOL. SOL.	
5/3 CC SOL. SOL.	
2x3/2 NC-NC (= 5/3 OC) SOL. SOL.	
2x3/2 NO-NO (= 5/3 PC) SOL. SOL.	
2x3/2 NC-NO SOL. SOL.	

Technical characteristics

Voltage	24 VDC ±10% PNP (NPN and AC on request)
Pilot consuption	1,2 Watt
Valve working pressure [1]	from vacuum to 10 bar max.
Pilot working pressure [12-14]	From 3 to 7 bar max.
Operating temperature	-5°C+50°C
Protection degree	IP65
Life (standard operating conditions)	50.000.000
Fluid	Filtered and lubricated air or not
	(if lubricated air, the lubrication must be continuous)

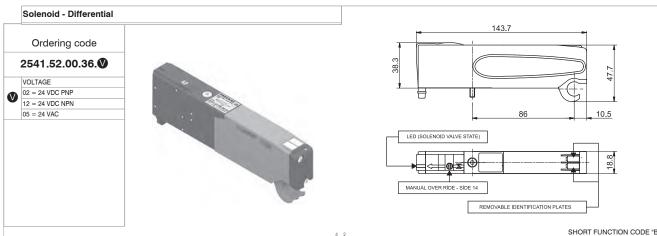


Solenoid - Spring Ordering code 2541.52.00.39.♥ VOLTAGE 02 = 24 VDC PNP 12 = 24 VDC NPN 05 = 24 VAC LED (SOLENOID VALVE STATE) REMOVABLE IDENTIFICATION PLATES

14 D M12

"Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power - Directional control valves - Measurement of shifting time."

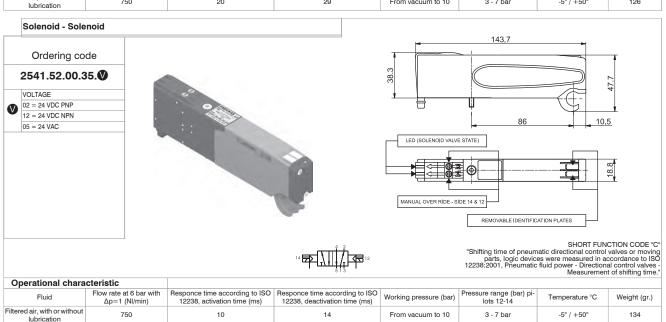
Operational chara	cteristic						
Fluid	Flow rate at 6 bar with Δp=1 (NI/min)	Responce time according to ISO 12238, activation time (ms)	Responce time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pi- lots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	750	14	40	From vacuum to 10	3 - 7 bar	-5° / +50°	129

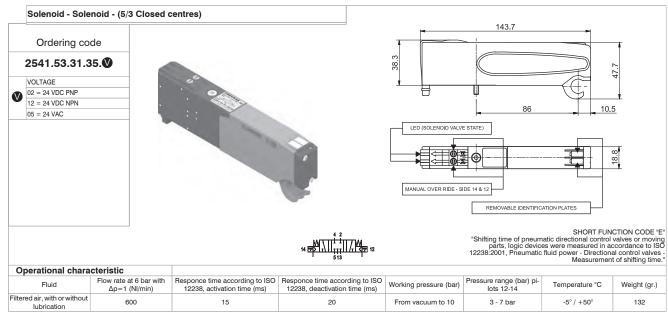


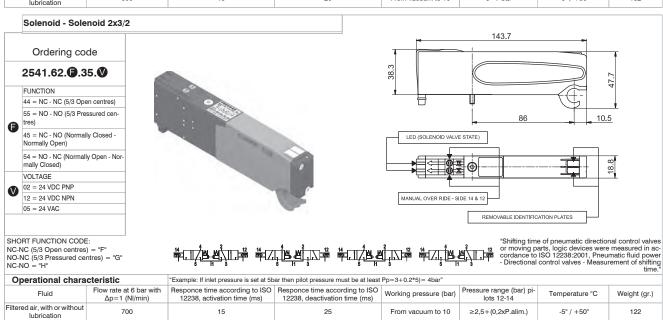
14

SHORT FUNCTION CODE "B"
"Shifting time of pneumatic directional control valves or moving
parts, logic devices were measured in accordance to ISO
12238:2001, Pneumatic fluid power - Directional control valves Measurement of shifting time."

						mododiomon	t or ormang time.
Operational chara	cteristic						
Fluid	Flow rate at 6 bar with Δp=1 (NI/min)	Responce time according to ISO 12238, activation time (ms)	Responce time according to ISO 12238, deactivation time (ms)	Working pressure (bar)	Pressure range (bar) pi- lots 12-14	Temperature °C	Weight (gr.)
Filtered air, with or without lubrication	750	20	29	From vacuum to 10	3 - 7 bar	-5° / +50°	126







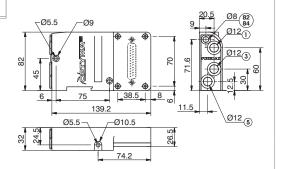




2540.03. ©
CONNECTOR TYPE

00 = Exhaust electrical connection closed
 25P = Connectors 25 poles





Weight gr. 274

CONDUIT 82/84= DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST

Operating	Fluid	Pressure range (bar)	Temperature °C
Characteristics	Filtered and lubricated air or not	From vacuum to 10	-5 - +50

Left Endplates - External feeding base

Ordering code

2540.02.**©**

CONNECTOR TYPE

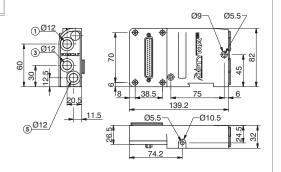
37P = Connector 37 poles PNP

25P = Connector 25 poles PNP 37N = Connector 37 poles NPN 25N = Connector 25 poles NPN

37A = Connector 37 poles AC 25A = Connector 25 poles AC

Weight gr. 300





12/14 divided from conduct 1

Operating	Fluid	Pressure range (bar)	Pilot working pressure (bar)	Temperature °C
Characteristics	Filtered and lubricated air or not	From vacuum to 10	3 - 7	-5 - +50

Left Endplates - Self-feeding Base

Ordering code

2540.12.

CONNECTOR TYPE

37P = Connector 37 poles PNP 25P = Connector 25 poles PNP

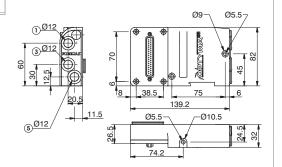
25P = Connector 25 poles PNP 37N = Connector 37 poles NPN 25N = Connector 25 poles NPN

37A = Connector 37 poles AC 25A = Connector 25 poles AC

Weight gr. 300

12/14 connected with conduct 1





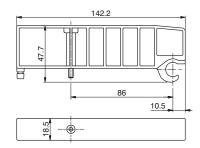
Operating	Fluid	Pilot working pressure (bar)	Temperature °C
Characteristics	Filtered and lubricated air or not	3 - 7	-5 - +50

Closing plate

Ordering code

2530.00





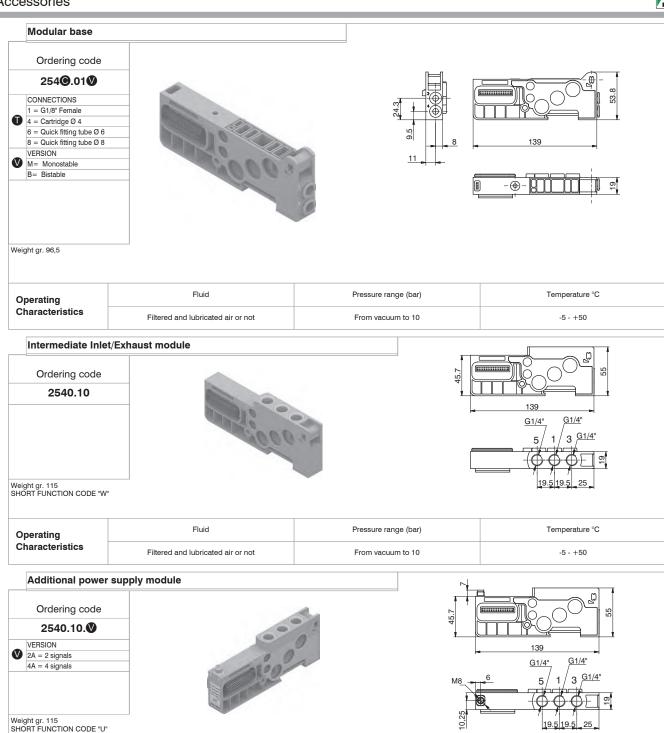
Weight	gr.	53,5			
SHORT	FU	NCTIC	N	CODE	"T"

Operating	Fluid	Pressure range (bar)	Temperature °C
Characteristics	Filtered and lubricated air or not	From vacuum to 10	-5 - +50

Working principle / simplified functional diagram / Usage examples, see the OPTYMA-F pages.

Operating Characteristics Fluid

Filtered and lubricated air or not



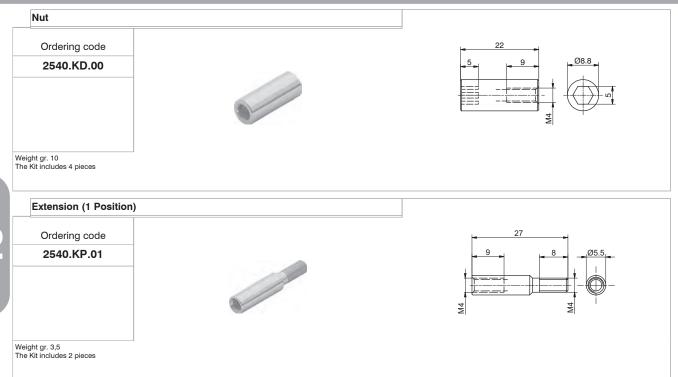
Temperature °C

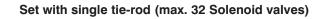
-5 ÷ +50

Pressure range (bar)

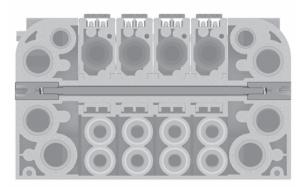
From vacuum to 10





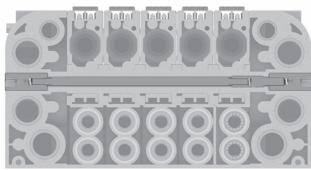






Set with tie-rod, more extension adding a valve







Tie-rod M4

Ordering code

2540.KT.@

	2540.1(1.
	N. POSITIONS
	01=Nr. 1 Position
	02=Nr. 2 Positions
	03=Nr. 3 Positions
	04=Nr. 4 Positions
	05=Nr. 5 Positions
	06=Nr. 6 Positions
_	07=Nr. 7 Positions
P	08=Nr. 8 Positions
	09=Nr. 9 Positions
	10=Nr. 10 Positions
	11=Nr. 11 Positions
	12=Nr. 12 Positions
	13=Nr. 13 Positions
	14=Nr. 14 Positions
	15=Nr. 15 Positions

16=Nr. 16 Positions





	CODE	"L" DIMENSION
	2540.KT.01	55
	2540.KT.02	74
	2540.KT.03	93
	2540.KT.04	112
	2540.KT.05	131
ST	2540.KT.06	150
CODE LIST	2540.KT.07	169
	2540.KT.08	188
ö	2540.KT.09	207
	2540.KT.10	226
	2540.KT.11	245
	2540.KT.12	264
	2540.KT.13	283
	2540.KT.14	302
	2540.KT	
	2540.KT.32	644

Accessories table for manifolds

Set of N° positions	Ordering code
2	2540.KD.00 + 2540.KT.02
3	2540.KD.00 + 2540.KT.03
4	2540.KD.00 + 2540.KT.04
5	2540.KD.00 + 2540.KT.05
6	2540.KD.00 + 2540.KT.06
7	2540.KD.00 + 2540.KT.07
8	2540.KD.00 + 2540.KT.08
9	2540.KD.00 + 2540.KT.09
10	2540.KD.00 + 2540.KT.10
11	2540.KD.00 + 2540.KT.11
12	2540.KD.00 + 2540.KT.12
13	2540.KD.00 + 2540.KT.13
14	2540.KD.00 + 2540.KT.14
15	2540.KD.00 + 2540.KT.15
16	2540.KD.00 + 2540.KT
32	2540.KD.00 + 2540.KT.32



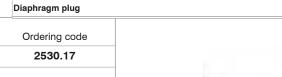
Polyethylene Silencer Series SPL-R

Ordering code

SPLR.







Weight gr. 6,5



Cable complete with connector, 25 Poles IP65

Cable complete with connector, 37 Poles IP65

	Ordering code	
	CABLE LENGHT	
0	03 = 3 meters	
9	05 = 5 meters	
	10 = 10 meters	
	CONNECTORS	
P	10 = In line	
	90 = 90° Angle	

Cable complete with connector, 25 Poles IP65

2400.25. ① .25 CABLE LENGHT 03 = 3 meters 05 = 5 meters		Ordering code
03 = 3 meters		2400.25. 0.25
		CABLE LENGHT
05 = 5 meters		03 = 3 meters
	9	05 = 5 meters
10 = 10 meters		10 = 10 meters



The electrical connection is achieved by a 37 pin connector and can manage up to 32 solenoid pilots.

It is also possible use a 25 sub-D pin connector and, in this case, it is possible to manage a maximum of 22 outputs.

The management and distribution of the electrical signals between each valve is obtained thanks to an electrical connector which receives the signals from the previous module, uses one, two or none depending on the type, and carries forward to the next module the remaining.

Bistable valves, 5/3 and 2x3/2 valves which have two solenoid pilots built in, use two signals; the first is directed to the pilot side 14 the second to the pilot side 12. Modular bases can be fitted with two type of electrical connector: the monostable version uses only one signal (connected to the pilot side 14) and carries forward the remaining, the bistable version which always uses two signals.

This solution allows the modification of the manifold (replacement of monostable valves without bistable for example) without having to reset the PLC output layout.

On other hand this solution limits the maximum number of valves to 16 when it is used a 37 pin connector or 11 when it is used a 25 pin connector.

Intermediate supply/exhaust module uses an electrical connector directly forwarding signals to the next one without any kind of modification.

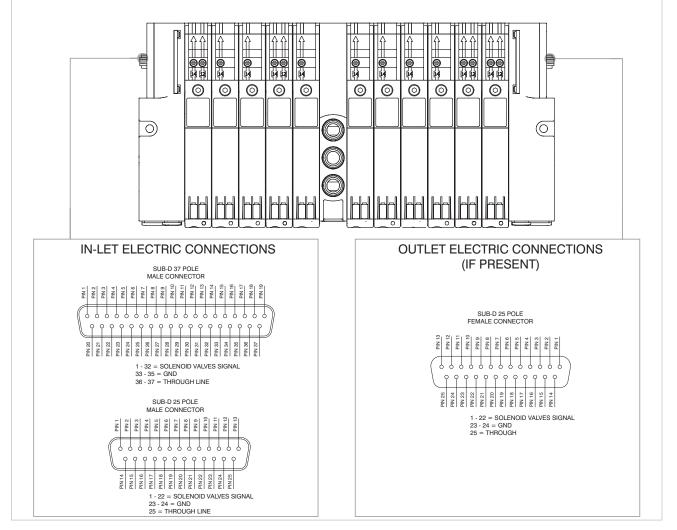
This allows the use of intermediate modules in any position of the manifold.

All the electrical signals that have not been used on the manifold can be used placing at the end of the manifold the end plate complete with the 25 sub-D female connector.

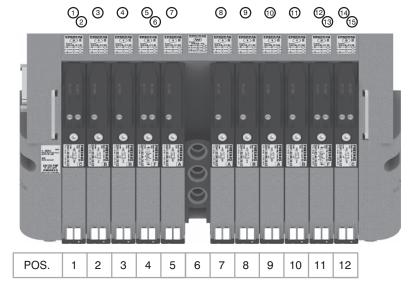
The number of available signals depends of the connector used to the type of the left end plate and by the total signals used along the manifold:

37 pin connector nr of output = 32 - (total of used signals)25 pin connector nr of output = 22 - (total of used signals)

Following we show some examples of possible combination and the relative pin assignment.

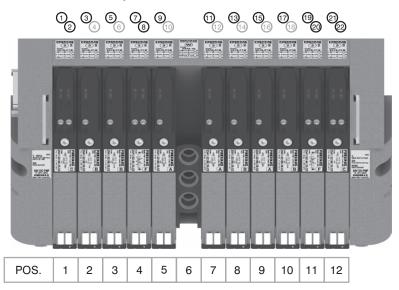


37 PIN Connector correspondence for valves assembled on mixed bases



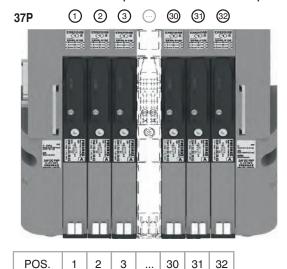
PIN 1 = PILOT 14 EV POS.1 PIN 2 = PILOT 12 EV POS.1 PIN 3 = PILOT 14 EV POS.2 PIN 4 = PILOT 14 EV POS.3 PIN 5 = PILOT 14 EV POS.4 PIN 6 = PILOT 14 EV POS.4 PIN 7 = PILOT 14 EV POS.5 PIN 8 = PILOT 14 EV POS.7 PIN 9 = PILOT 14 EV POS.8 PIN 10 = PILOT 14 EV POS.9 PIN 11 = PILOT 14 EV POS.10 PIN 12 = PILOT 14 EV POS.11 PIN 13 = PILOT 12 EV POS.11 PIN 14 = PILOT 14 EV POS.12 PIN 15 = PILOT 12 EV POS.12

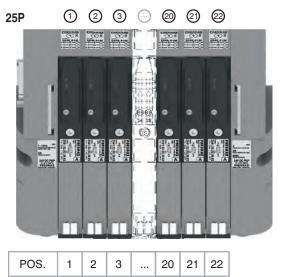
37 PIN Connector correspondence for manifold mounted on bases for bistable valves



PIN 1 = PILOT 14 EV POS.1 PIN 2 = PILOT 12 EV POS.1 PIN 3 = PILOT 14 EV POS.2 PIN 4 = NOT CONNECTED PIN 5 = PILOT 14 EV POS.3 PIN 6 = NOT CONNECTED PIN 7 = PILOT 14 EV POS.4 PIN 8 = PILOT 12 EV POS.4 PIN 9 = PILOT 14 EV POS.5 PIN 10 = NOT CONNECTED PIN 11 = PILOT 14 EV POS.7 PIN 12 = NOT CONNECTED PIN 13 = PILOT 14 EV POS.8 PIN 14 = NOT CONNECTED PIN 15 = PILOT 14 EV POS.9 PIN 16 = NOT CONNECTED PIN 17 = PILOT 14 EV POS.10 PIN 18 = NOT CONNECTED PIN 19 = PILOT 14 EV POS.11 PIN 20 = PILOT 12 EV POS.11 PIN 21 = PILOT 14 EV POS.12 PIN 22 = PILOT 12 EV POS.12

37 PIN Connector correspondence for manifold for 32 position manifold with monostable valves on base







Using the 2540.03.25P output terminal it is possible to make any electrical signals not used by valves available on a 25 sub-D female connector at the right end of the manifold.

It is possible to then join a multi-core cable to link to the next manifold, or connect directly to one or two I/O modules.

The I/O modules can accept input or output signals, depending upon what is connected.

Ordering code

2540.08T



Please note: If the manifold is connected by a multi-core connection, each connection can be used as either an input or an output, while if the manifold is connected to a serial node the connections can only be used as an output.

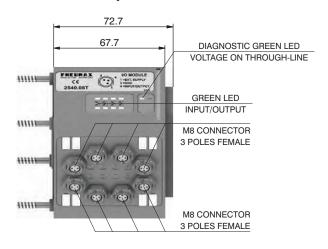
It is possible to connect the manifold to up to two I/O modules.

Each I/O module includes 8 diagnostic LEDs which indicate the presence of an Input / Output signal for each connector.

•

Please note: For an LED to function, a signal of at least +15VDC must be present on pin 4
▶ of the connector. If this signal is lower, the LED will not light, this does not compromise the normal Input/Output function of the unit.

Overall dimensions and I/O layout:





PIN	DESCRIPTION
1	+24 VDC
4	INPUT/OUTPUT
3	GND

Input features:

Each connection can accept either two wire (switches, magnetic switches, pressure switches, etc.) or three wire connections (photocells, electronic end of stroke sensors, etc.) If +24VDC is required on at Pin 1 of each connector, it is possible to provide this via the through-line pin of the multi-pole connector.

I.E:

Pin 25 of the 25 pin multi-pole connector (code 2540.02.25P or 2540.12.25P) Pin 36-37 of the 37 pin multi-pole connector (code 2540.02.37P or 2540.12.37P)

Output features:

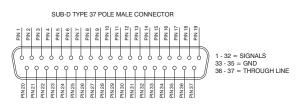


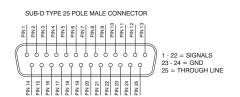
Attention: The output connections are not protected against short-circuit. Please pay attention when wiring (avoid Pin 4 being connected to Pin 3 or Pin 1).

General characteristics

Model	2540.08T
Case	Reinforced technopolymer
I/O Connector	M8 connector 3 poles female (IEC 60947-5-2)
PIN 1 voltage	by the user
(connector used as Input)	by the user
PIN 4 voltage diagnosis	Green Led
Node consumption (Outlets excluded)	7mA per each LED with 24 VDC signal
Outlets voltage	+23,3 VDC (serial) /by the user (multipolar)
Input voltage	Depend by the using
Maximum outlet current	100 mA (serial) / 400 mA (multipolar)
Maximum Input/Output	8 per module
Multiconnector max. Current	100 mA
Connections to manifold	Direct connection to 25 poles connector
Maximum n. of moduls	2
Protection degree	IP65 when assembled
Ambient temperature	from -0° to +50° C

CORRESPONDENCE BETWEEN MULTI-POLE SIGNAL AND CONNECTOR







Connection modes:

The I/O module changes it is operation depending on the way the manifold is controlled. There are two possible modes:

- Control via multi-pole connection
- Control via fieldbus

A) Control via multi-pole:

M8 connector used as Input:



Attention: Voltage applied to each connector is passed to multi-pole connector pin.

In order to use the I/O module, the correct right hand endplate with 25 pole female outlet connector must be used.

(Code 2540.03.25P).



M8 connector used as Output:

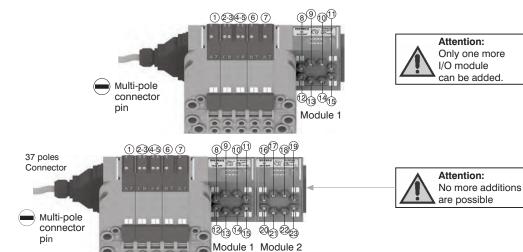
Output voltage will the same as is applied at the multi-pole connector

The maximum output current depends upon the power unit used, but we recommend no more than 250mA.

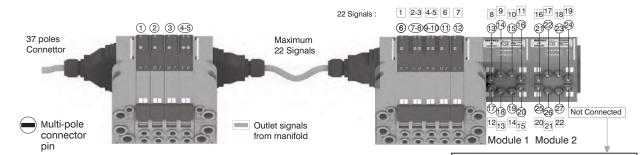


Attention: Since every cable has a degree of resistance, there will always be a voltage drop depending on the cable's length, sectional area and the current.





Attention: Optyma 32-T solenoid valve manifolds permit up to 22 electrical signals that are not used by manifolds to be made available: these signals can be managed by another manifold and / or by I/O modules. The I/O module will manage these unused signals. Connections that are not managing useful signals will remain unconnected.

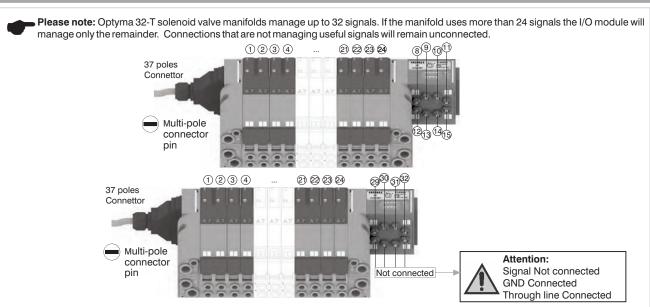


Please note: this example considers a 37 pin multi-pole connector.

The same configuration managed by a 25 pin multi-pole connector will stop at number 22 of multi-pole connector and at number 17 of the manifold. 22 17



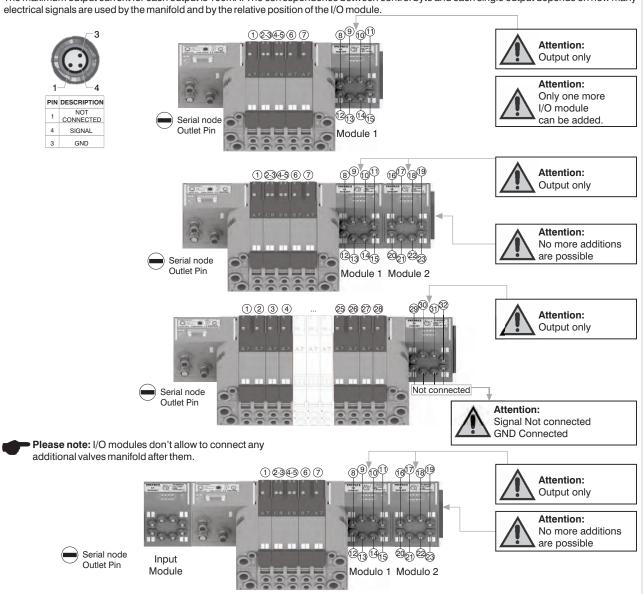




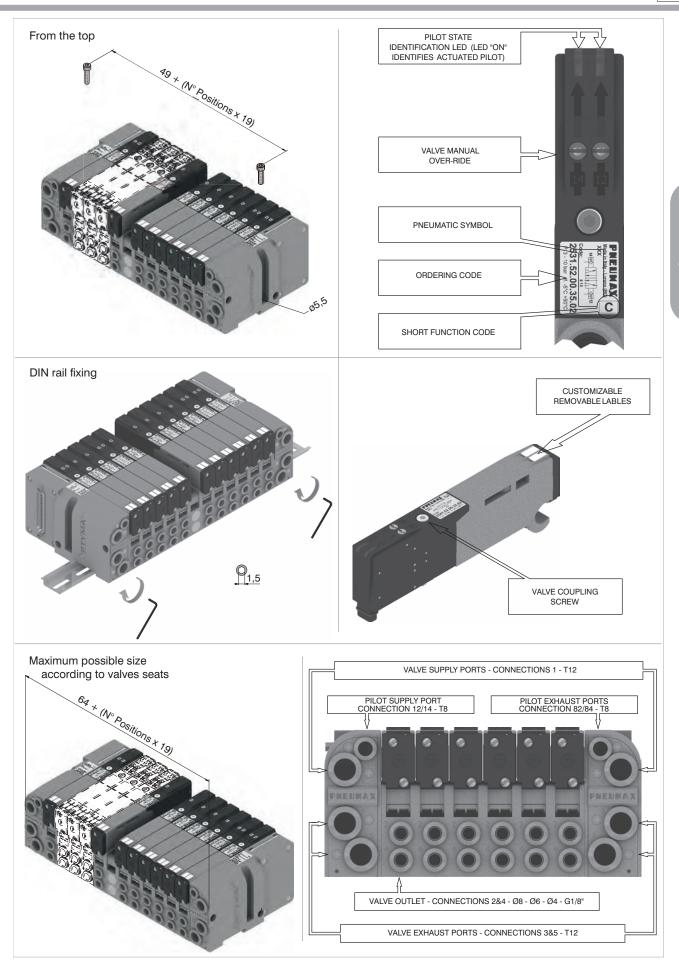
B) Control via fieldbus:

With this kind of control the I/O module can only be used as an output. Pin 1 of each connector is not connected. The output voltage will be 0.7V lower than that applied to Pin 4 of the connector.

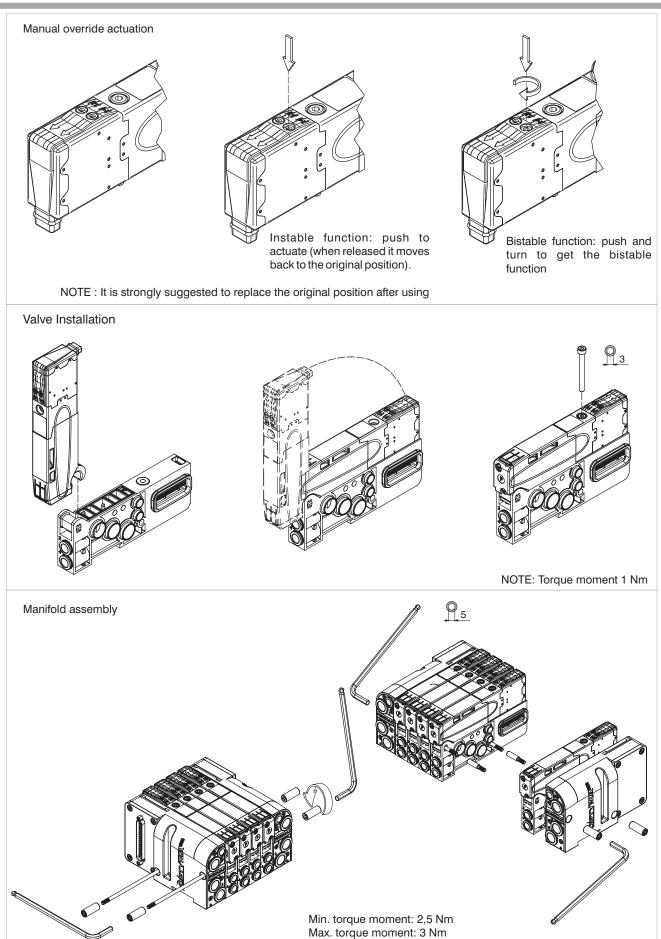
The maximum output current for each output is 100mA. The correspondence between control byte and each single output depends on how many



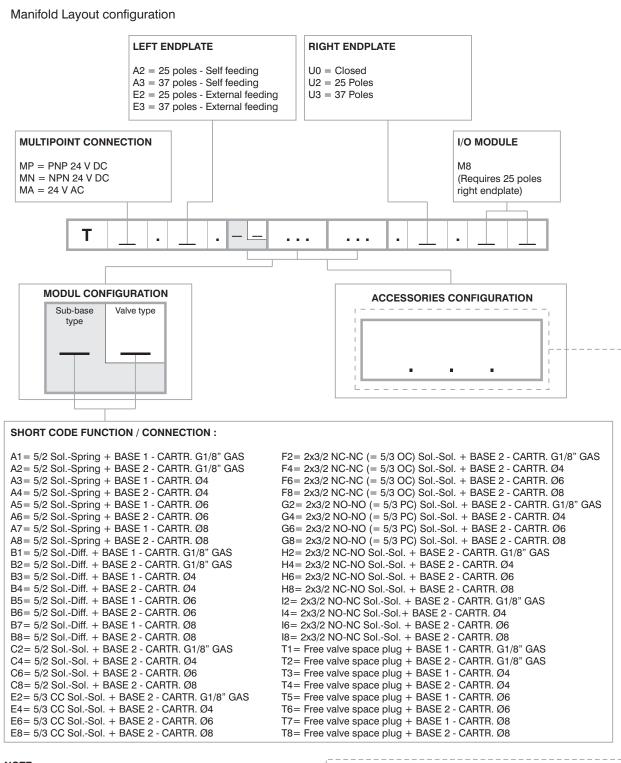












While configuring the manifold always be careful that the maximum number of electrical signals available is 32.

The use of monostable valve mounted on a base type 2 (2 electrical signals occupied) causes the loss of one electric signal. In this case the monostable valve can be replaced by a bistable valve. The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base. If it is necessary to interrupt more than one conduit in the same time then put in line the letters which identifies the position (for exemple: regarding the 3 & 5 conduits, put the Y & Z letters).

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.

ACCESSORIES

U2	=	Power supply
 - U4	_	2 positions module Power supply
0.		4 positions module
W	=	Intermediate supply
		& exhaust module
X	=	Diaphragm plug
		on pipe 1
Υ	=	Diaphragm plug
l I		on pipe 3

= Diaphragm plug on pipe 5 XY = Diaphragm plug

on pipe 1 & 3 ZX = Diaphragm plug on pipe 5 & 1

Diaphragm plug on pipe 5 & 3 ZXY = Diaphragm plug on pipe 5, 1 & 3



CANopen® module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08T.

CANopen® module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M124P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

Connection to Bus CANopen® is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to CiA Draft Recommendation 303-1 (V. 1.3: 30 December 2004).

Transmission speed can be set by 3 dip-switches.

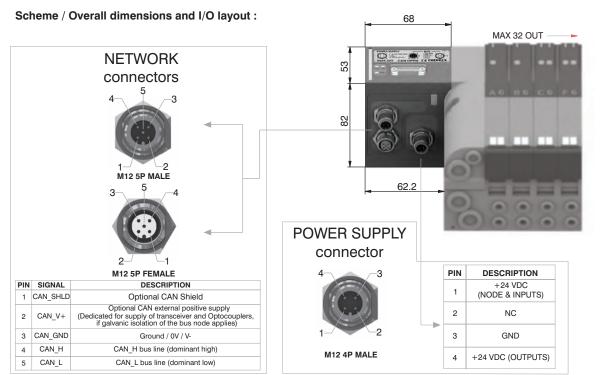
The node address can be set by 6 dip-switches using BCD numeration.

The module includes an internal terminating resistance that can be activated by a dip-switch.

Ordering code

5525.32T





S
ö
_
_
in
=
_
യ
$\overline{\mathbf{O}}$
•
Œ
,,,
$\boldsymbol{\sigma}$
_
_
$\overline{\mathbf{o}}$
•
_
_
w
()
.≃
=
\Box

	Model	5525.32T
	Specifications	CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green led PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C

DeviceNet module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 lnput modules 5225.08T.

DeviceNet module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

Connection to Bus DeviceNet is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to DeviceNet Specifications Volume I, release 2.0. Transmission speed can be set by 3 dip-switches.

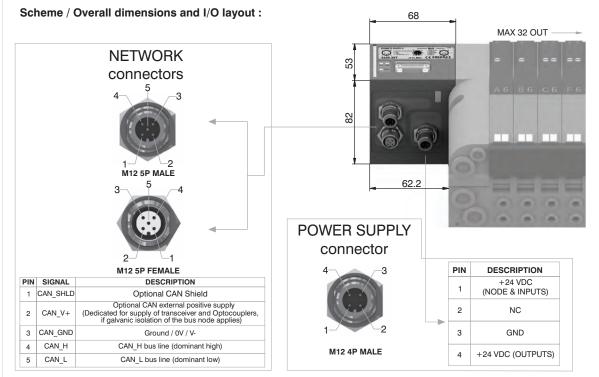
The node address can be set by 6 dip-switches using BCD numeration.

The module includes an internal terminating resistance that can be activated by a dip-switch.

Ordering code

5425.32T





CS
st
_
യ
ĭ
Ö
6
10
=
$\boldsymbol{\omega}$
4
ပ
=
$\boldsymbol{\sigma}$
Ö
.≃
7
_

	Model	5425.32T
	Specifications	DeviceNet Specifications Volume I, release 2.0.
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green led PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female type A (IEC 60947-5-2)
	Baud rate	125 - 250 - 500 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C



PROFIBUS DP module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code). The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 8 Input modules 5225.12T, and a max number of 4 Input modules 5225.08T.

PROFIBUS DP module recognizes automatically the presence of the Input modules on power on. Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the

outputs maintaning powered the node and inputs, if present.

Connection to Bus PROFIBUS DP is possible via 2 M12 type B 5P male - female circular connectors; these two are connected in parallel and according to PROFIBUS Interconnection Technology (Version 1.1: August 2001).

The node address can be set using BCD numeration: 4 dip-switches for the units and 4 dip-switches for the tens.

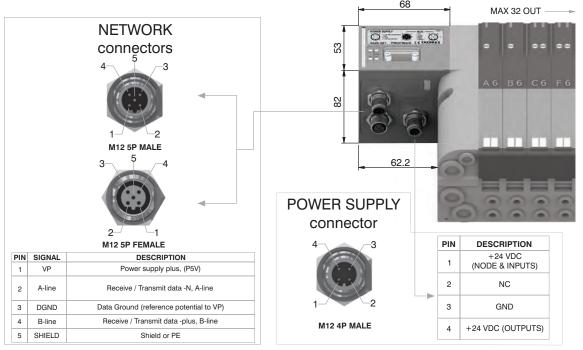
The module includes an internal terminating resistance that can be activated by 2 dip-switch.

Ordering code

5325.32T



Scheme / Overall dimensions and I/O layout :



Fechnical characteristics

	Model	5325.32T
	Specifications	PROFIBUS DP
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	50 mA
	Power supply diagnosis	Green led PWR / Green led OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P male-female connectors type B
	Baud rate	9,6 - 19,2 - 93,75 - 187,5 - 500 - 1500 - 3000 - 6000 - 12000 Kbit/s
	Addresses, possible numbers	From 1 to 99
	Max nodes in net	100 (slave + master)
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s
	Bus diagnosis	Green led + Red led
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From -0° to +50° C







EtherCAT® module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5225.08T.

EtherCAT® module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M124P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

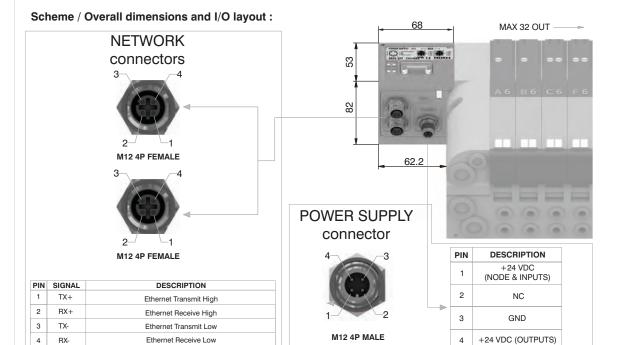
Connection to Bus EtherCAT® is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel. They are according to EtherCAT® Specifications ETG.1000 series.

By specifications, node ID should be automatically set during network configuration, but it is also possible to set the address via 6 dip-switches on the module, using BCD numeration.

Ordering code

5625.32T





40
(J)
- / /
O
_
Ś
_
4
w
_
-
O
Œ
$\boldsymbol{\sigma}$
_
=
Ø
_
ပ
_
~
w
O
•
_
_
O
•
(I)
.~

	Model	5625.32T
	Specifications	EtherCAT® Specifications ETG.1000 series
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	310 mA
	Power supply diagnosis	Green led PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for output	100 mA
	Max output simultaneously actuated	32
	N.max. uscite azionabili contemp.	32
Network	Network connectors	2 M12 4P female connectors type D (IEC 61076-2-101)
Baud rate Addresses, possibile numbers Max nodes in net		100 Mbit/s
		From 0 to 65535 (from 1 to 63 with dip-switches)
		65536 (master + slaves)
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 status green led + 2 activity green led
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C

PROFINET IO RT/IRT module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 8 Input modules 5225.12T, and a max number of 4 Input modules 5225.08T.

The PROFINET IO RT/IRT module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M124P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

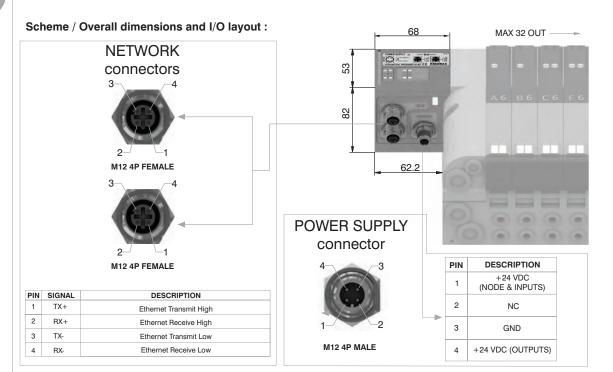
Connection to Bus PROFINET IO RT/IRT is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5725.32T.PN





Technical characteristics

	Model	5725.32T.PN
	Specifications	PROFINET IO RT/IRT
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without outputs)	400 mA
	Power supply diagnosis	Green led PWR / Green led OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
N	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Addresses, possibile numbers	As an IP address
Max nodes in net		As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 4 LEDs for link & activity
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



EtherNet/IP module is directly integrated on Optyma-T solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-T solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 8 Input modules 5225.12T, and a max number of 4 Input modules 5225.08T.

The EtherNet/IP module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

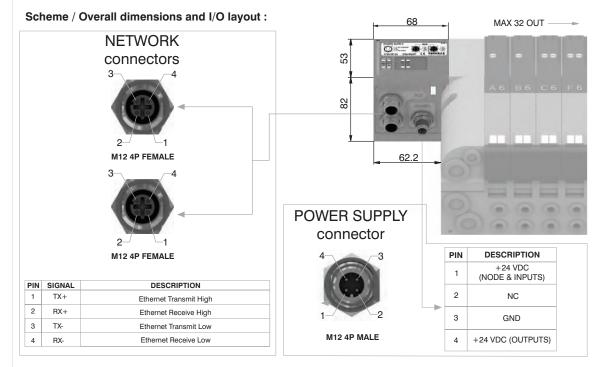
Connection to Bus EtherNet/IP is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5725.32T.EI





Technical characteristics

	Model	5725.32T.EI
	Specifications	The EtherNet/IP Specification
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without outputs)	400 mA
	Power supply diagnosis	Green led PWR / Green led OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors type D (IEC 61076-2-101)
Baud rate		100 Mbit/s
	Addresses, possibile numbers	As an IP address
	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 4 LEDs for link & activity
1	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



Modules have 8 connectors M8 3P female.

The Inputs are PNP equivalent 24 VDC $\pm 10\%$.

To each connector it is possible to plug both 2 wires Inputs (switches, magnetic switches pressure switches, etc) or 3 wires Inputs (proximity, photocells, electronic sensors, etc).

The maximum current available for all 8 Inputs is 200 mA.

Each module includes a 200 mA resettable fuse. If a short circuit or a overcharge (overall current >200mA) occur the safety device acts cutting the 24 VDC power supply to all M8 connectors on the module and switching off the green led PWR. Any other Input module connected to the node will remain powered and will function correctly.

Once the cause of the fault disappears the green led PWR light up $\,$ indicating the ON state and the node will $\,$ re-start to operate.

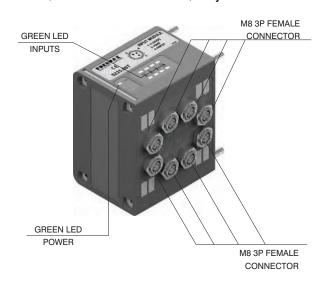
The maximum number of Input modules supported is 4 for CANopen $^\circ$, DeviceNet and EtherCAT $^\circ$.

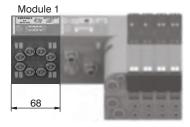
The maximum number of Input modules supported is 8 for PROFIBUS DP, PROFINET IO RT/IRT and EtherNet/IP.

Ordering code

5225.08T







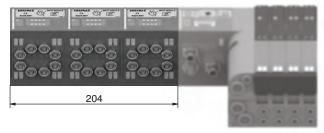
Module 2 Module 1

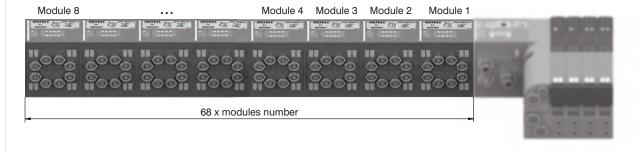




PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

Module 3 Module 2 Module 1





Modules have 4 connectors M12 5P female.

The Inputs are PNP equivalent 24 VDC ±10%.

To each connector it is possible to plug both 2 wires Inputs (switches, magnetic switches pressure switches, etc) or 3 wires Inputs (proximity, photocells, electronic sensors, etc).

The maximum current available for all 8 Inputs is 200 mA.

Each module includes a 200 mA resettable fuse. If a short circuit or a overcharge (overall current >200mA) occur the safety device acts cutting the 24 VDC power supply to all M12 connectors on the module and switching off the green led PWR. Any other Input module connected to the node will remain powered and will function correctly.

Once the cause of the fault disappears the green led PWR light up $\,$ indicating the ON state and the node will $\,$ re-start to operate.

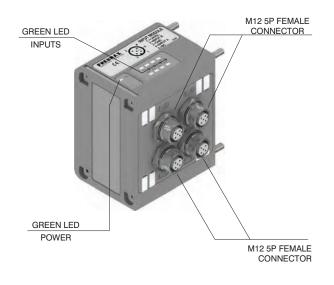
The maximum number of Input modules supported is 4 for CANopen $^\circ$, DeviceNet and EtherCAT $^\circ$.

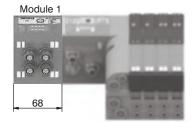
The maximum number of Input modules supported is 8 for PROFIBUS DP, PROFINET IO RT/IRT and EtherNet/IP.

Ordering code

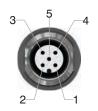
5225.12T





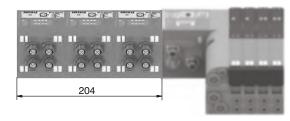


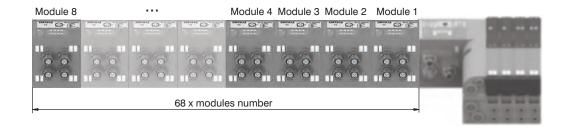
Module 2 Module 1



PIN	DESCRIPTION
1	+24 VDC
2	INPUT B
3	GND
4	INPUT A
5	NC

Module 3 Module 2 Module 1







This module is fitted with two M8 3 pin female connectors.

With this module is possible to read two analogue inputs (voltage or current).

The inputs are sampled at 12 bit.

For practicality the sampled value is transmitted with 16 bit, of which the four less significant are fixed at zero.

Available models:

5225.2T.00T (voltage signal 0 - 10V);

5225.2T.01T (voltage signal 0 - 5V);

5225.2C.00T (current signal 4 - 20mA);

5225.2C.01T (current signal 0 - 20mA).

Each module includes a 300 mA self-mending fuse. Should a short circuit or a overcharge (overall current >300mA) occur the safety device intervenes cutting the 24VDC power supply to all M8 connectors on the module and switching off the green LED PWR. Any other Input module connected to the node will remain powered and will function correctly. Once the cause of the fault is removed the green LED lights up indicating the ON state and the node will re-start to operate. This module is counted as four 8 digital INPUT modules.

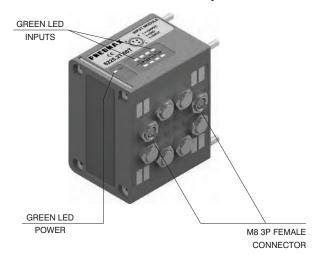
The maximum number of Input modules supported is 4 for CANopen $^\circ$, DeviceNet and EtherCAT $^\circ$.

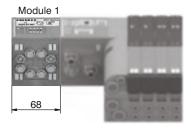
The maximum number of Input modules supported is 8 for PROFIBUS DP, PROFINET IO RT/IRT and EtherNet/IP.

Ordering code

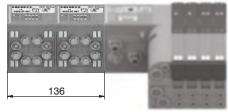
5225.2 _ . _ _T







Module 2 Module 1





PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

This module is fitted with two M8 3 pin female connectors.

With this module is possible to read two PT100 probes.

The inputs are sampled at 12 bit.

For practicality the sampled value is transmitted with 16 bit, of which the four less significant are fixed at zero.

It is possible to plug 3-wires probes or 2-wires probes.

The temperature is expressed in tenths of degree.

The temperature range is $0-250^{\circ}$ C, beyond which the green LED for probe presence doesn't light on.

The module returns a value correspondent to 250°C when the probe is not connected.

Available models:

5225.2P.00T (2-wires probes);

5225.2P.01T (3-wires probes).

Each module includes a 300 mA self-mending fuse. Should a short circuit or a overcharge (overall current >300mA) occur the safety device intervenes cutting the 24VDC power supply to all M8 connectors on the module and switching off the green LED PWR. Any other INPUT module connected to the node will remain powered and will function correctly.

Once the cause of the fault is removed the green LED lights up

indicating the ON state and the node will re-start to operate.

This module is counted as four 8 digital INPUT modules.

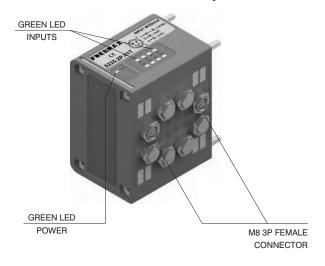
The maximum number of Input modules supported is 4 for CANopen®, DeviceNet and EtherCAT®.

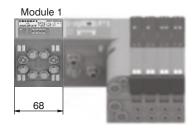
The maximum number of Input modules supported is 8 for PROFIBUS DP, PROFINET IO RT/IRT and EtherNet/IP.

Ordering code

5225.2P . _ _T

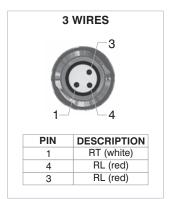


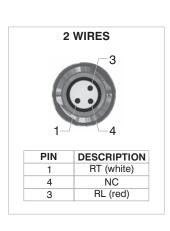












M12A 4P female Socket

Ordering code

5312A.F04.00

Power supply straight connector.



Upper view Slave connector



PIN	DESCRIPTION
1	+24 VDC Node
2	
3	0 V
4	+24 VDC Output

Ordering code 5308A.M03.00

Input straight connector



M8 3P male Plug

Upper view Slave connector



PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

M12A 5P female Socket

Ordering code

5312A.F05.00

Network straight connector: for Bus CANOpen®, DeviceNet.







PIN	DESCRIPTION
1	(CAN_SHIELD)
2	(CAN_V+)
3	CAN_GND
4	CAN_H
5	CAN L

Ordering code

5312A.M05.00

Network straight connector: for BUS CANOpen®, DeviceNet.



M12A 5P male Plug

M12B 5P male Plug

M12 5P male Plug



2 - 1	
PIN	DESCRIPTION
1	(CAN_SHIELD)
2	(CAN_V+)
3	CAN_GND
4	CAN_H
5	CAN_L

M12B 5P female Plug

Ordering code

5312B.F05.00

Network straight connector: for Bus PROFIBUS DP.



Upper view Slave connector



12	
PIN	DESCRIPTION
1	Power Supply
2	A-line
3	DGND
4	B-line
5	SHIELD

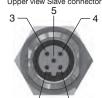
Ordering code

5312B.M05.00

Network straight connector: for BUS PROFIBUS DP.



Upper view Slave connector



_		
PIN	DESCRIPTION	
1	Power Supply	
2	A-line	
3	DGND	
4	B-line	
5	SHIELD	

M12D 4P male Plug

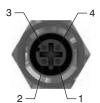
Ordering code

5312D.M04.00

Network straight connector: for Ether-CAT®, PROFINET IO RT/IRT, Ether-Net/lp.



Upper view Slave connector



PIN	SIGNAL	DESCRIPTION
1	TX+	Ethernet Transmit High
2	RX+	Ethernet Receive High
3	TX-	Ethernet Transmit Low
4	RX-	Ethernet Receive Low

Ordering code

5312A.M05.00

Input straight connector



Upper view Slave connector



_	
PIN	DESCRIPTION
1	+24 VDC
2	INPUT B
3	GND
4	INPUT A
5	NC

M12 Plug

Ordering code 5300.T12



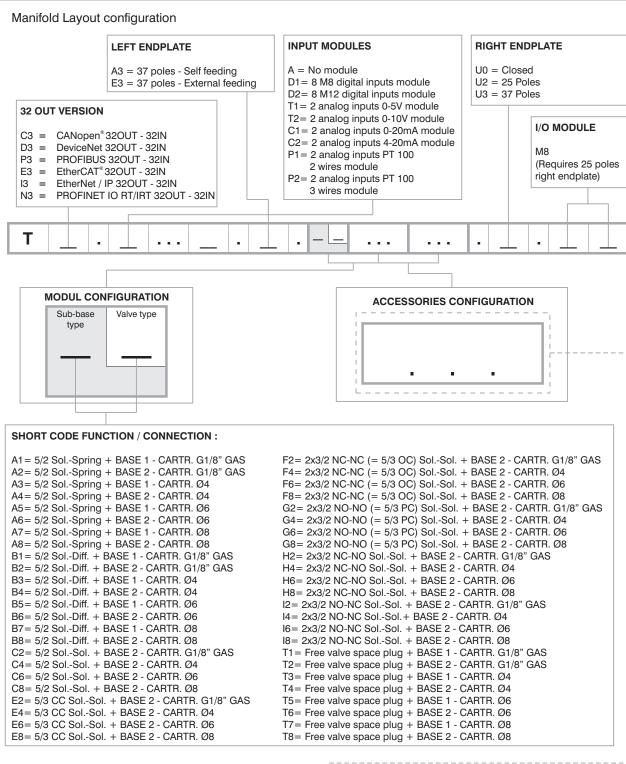
Ordering code 5300.T08

M8 Plug



Trademarks: EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.





NOTE:

While configuring the manifold always be careful that the maximum number of electrical signals available is 32.

The use of monostable valve mounted on a base type 2 (2 electrical signals occupied) causes the loss of one electric signal. In this case the monostable valve can be replaced by a bistable valve. The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base. If it is necessary to interrupt more than one conduit in the same time then put in line the letters which identifies the position (for exemple: regarding the 3 &5 conduits, put the Y & Z letters).

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.

ACCESSORIES

U2 = Power supply 2 positions module Power supply 4 positions module Intermediate supply & exhaust module Diaphragm plug

on pipe 1

Diaphragm plug on pipe 3

= Diaphragm plug on pipe 5

Diaphragm plug on pipe 1 & 3

Diaphragm plug on pipe 5 & 1 Diaphragm plug

on pipe 5 & 3 ZXY = Diaphragm plug on pipe 5, 1 & 3