

General

The large flow valves and solenoid poppet valves for compressed air and vacuum are manufactured for 3/2 and 2/2 versions only, either normally close and normally open.

For the compressed air oparation, the application is similar to the equivalent spool valves while for the vacuum operation a particular attention should be paid to the valve selected and its connection to the pump. For the electric pilot it is used a normal miniature solenoid M2 with pneumatic actuator and the special miniature solenoid M2/V with vacuum.

The ordering code are referring to the solenoid valves with mechanics "M2" or "M2/V" assembled (see Series 300). (Coil are not included and have to be ordored separately).

Construction characteristics

	G 3/8"	G 1/2" - G 3/4"	G 1"	G 1 1/2"			
Body	Aluminium	Zinc alloy	Aluminium	Aluminium			
Bottom plates		Alumir	nium				
Actuators		NB	R				
Pistons		Aluminium					
Actuators rod		Stainless	s steel				
Spring		Stainless	s steel				
Piston seals		NBI	R				

Use and maintenance

These valves are a mean life of 10 to 15 millions of cycles under normal operating conditions.

Lubrication is not required for good operation but we recommend good filtration to avoid dirty deposit causing malfunction.

Check that the operating conditions: pressure, temperature and so on are as suggested.

The exhaust port of the distributor has to be protected in a dusty and dirty environment.

For these products, according to the construction technique and special application, is not required any maintenance with parts replacement. When necessary it is sufficient to clean the internal parts.

When it is used the solenoid valves with internal pilot, either for air or vacuum, pay attention that the exhaust flow is not same as inlet flow otherwise there will not be sufficient differential pressure for depression for the piston. This happen normelly with poppet valves because they have no closed centres position and an insufficient pressure will put the valve in exhaust position through the port 3. In this case choose the external pilot version.

Vacuum valves connections

NORMALLY CLOSED INTERNAL PILOT	NORMALLY OPEN INTERNAL PILOT
779/V.32.0.1AC	779/V.32.0.1AA
773/V.32.0.1AC $P = 1 = EXHAUST$	773/V.32.0.1AA P = 1 = PUMP
771/V.32.0.1AC $A = 2 = OUTLET$	771/V.32.0.1AA $A = 2 = OUTLET$
R = 3 = PUMP	R = 3 = EXHAUST
NORMALLY CLOSED EXTERNAL PILOT	NORMALLY OPEN EXTERNAL PILOT
779/V.32.0.1C	779/V.32.0.1A
773/V.32.0.1C	773/V.32.0.1A
771/V.32.0.1C	771/V.32.0.1A
P = 1 = PUMP	P = 1 = EXHAUST
779/V.32.11.1C A = 2 = OUTLET	779/V.32.11.1A A = 2 = OUTLET
773/V.32.11.1C R = 3 = EXHAUST	773/V.32.11.1A R = 3 = PUMP
771/V.32.11.1C	771/V.32.11.1A



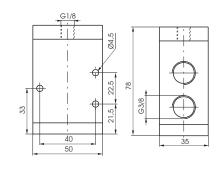


779.32.11.

FUNCTION

1C = Normally Closed 1A = Normally Open





Weight gr. 360
Attention: for the Normally open version, connect the inlet port to the exhaust port No "3".
Minimum piloting pressure 2,5 bar



		2,
12 -	Ţ	M ₁₀

Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size	ı
characteristic	Filtered and lubricated air	10	-5 - +70	1800	10	G 3/8"	G 1/8"	

Solenoid - Spring

Ordering code

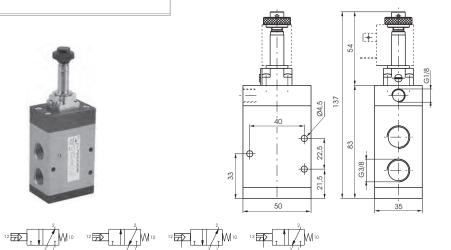
779.32.0. **3**.M2

FUNCTION 1AC = Internal Pilot N.C.

1C = External Pilot Normally Closed **3** 1AA = Internal Pilot N.A.

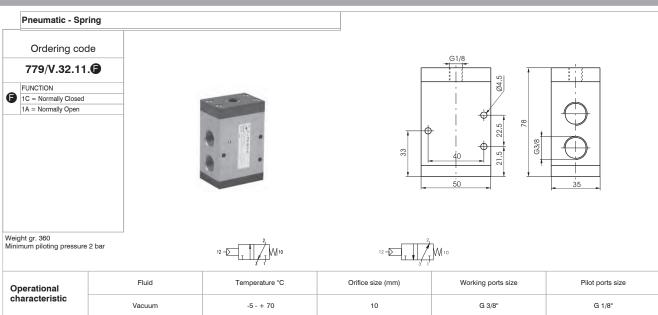
1A = External Pilot Normally Open

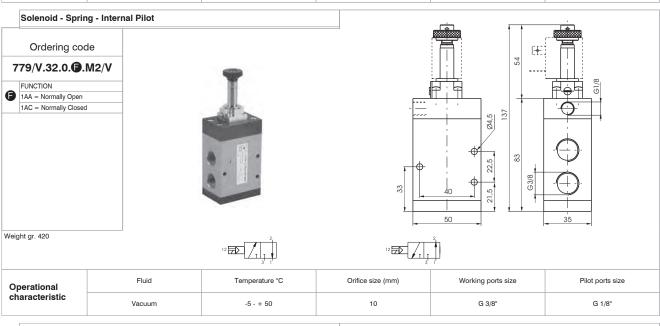


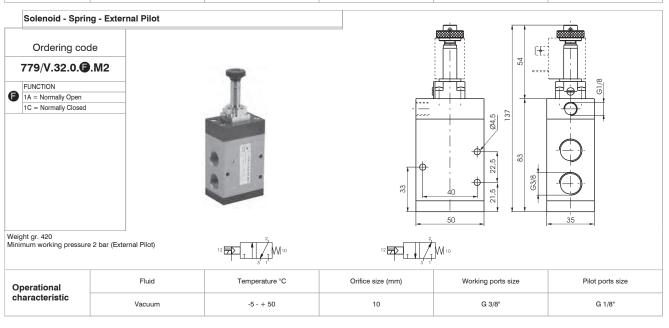


Weight gr. 420 Minimum working pressure 2,5 bar (External Pilot) - 3 bar (Internal Pilot)

Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size
characteristic	Filtered and lubricated air	10	-5 - +50	1800	10	G 3/8"	G 1/8"





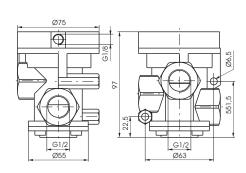




Ordering code

772.32.11.1C

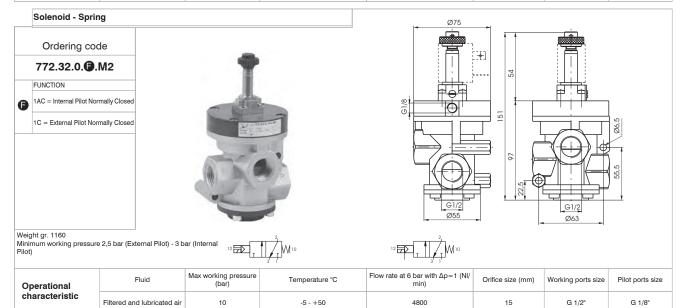


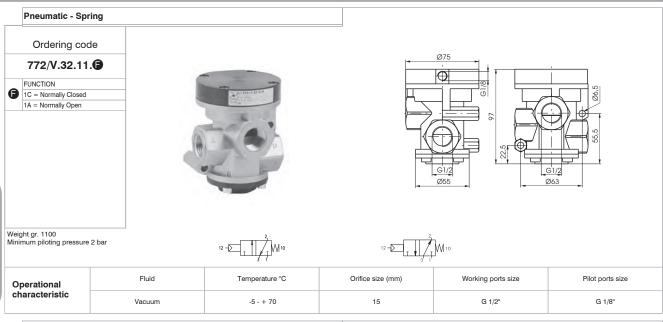


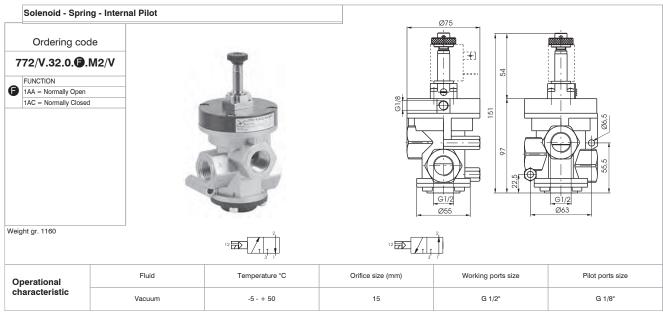
Weight gr. 1100 Normally Closed Minimum piloting pressure 2,5 bar

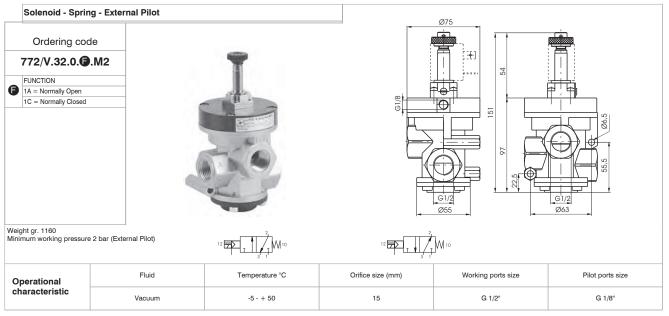


Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size	
characteristic	Filtered and lubricated air	10	-5 - +70	4800	15	G 1/2"	G 1/8"	

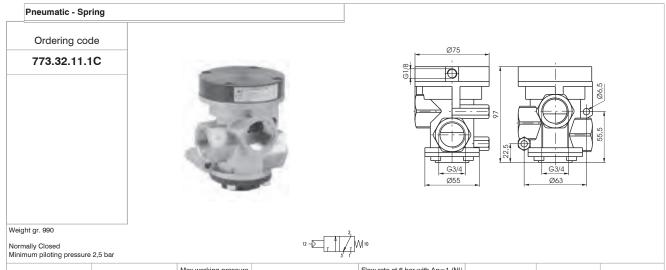


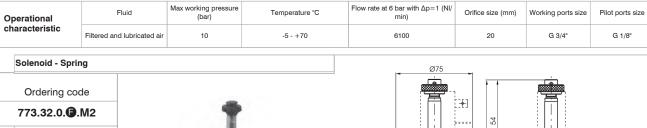






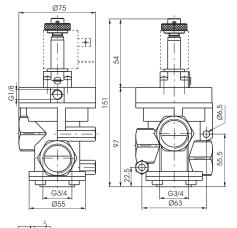




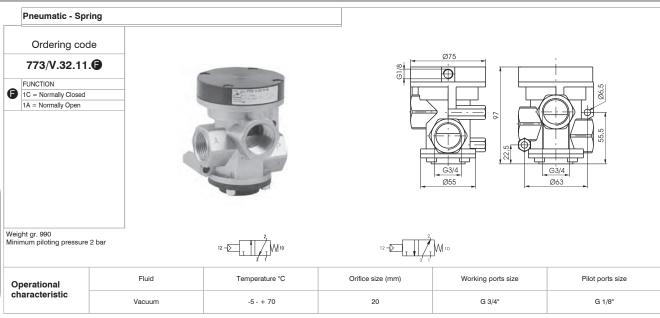


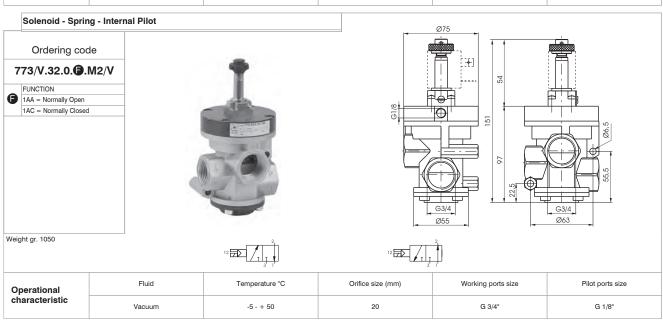


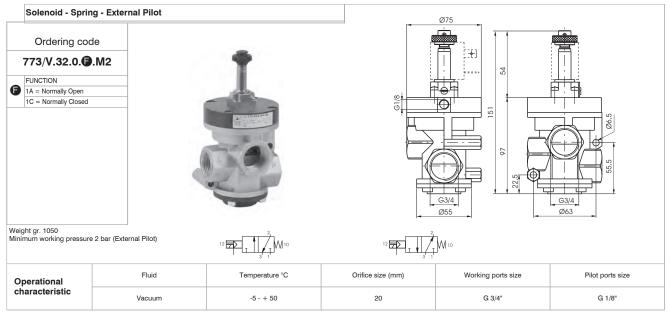




3 1			
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size
6100	20	G 3/4"	G 1/8"





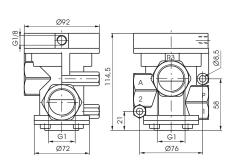




Ordering code

771.32.11.1C

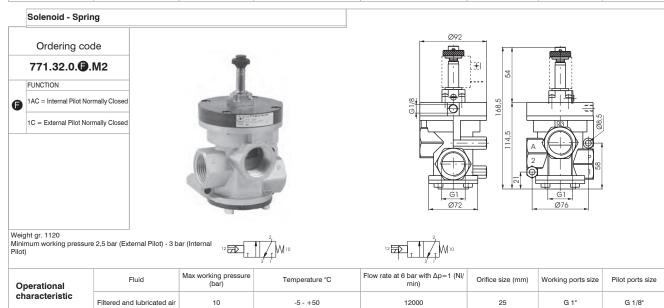




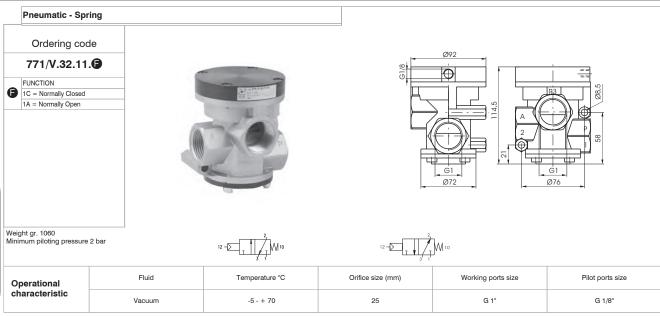
Weight gr. 1060 Normally Closed Minimum piloting pressure 2 ,5 bar

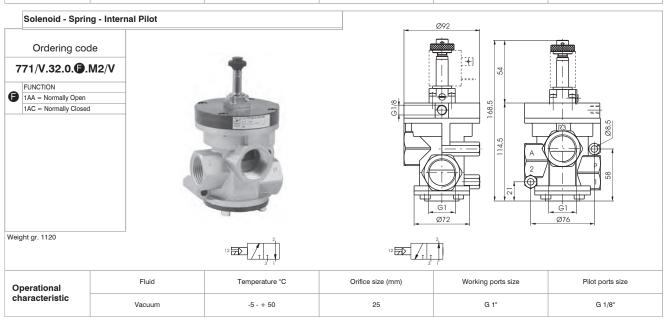


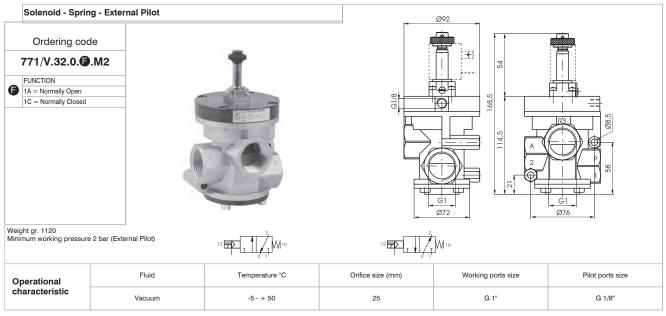
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/ min)	Orifice size (mm)	Working ports size	Pilot ports size	ı
characteristic	Filtered and lubricated air	10	-5 - +70	12000	25	G 1"	G 1/8"	



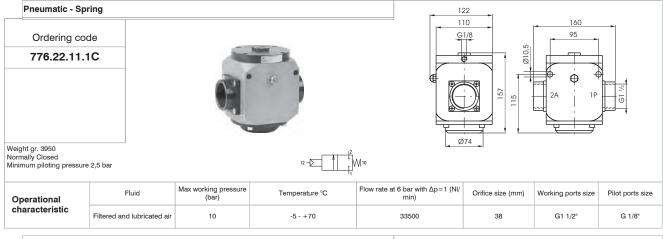
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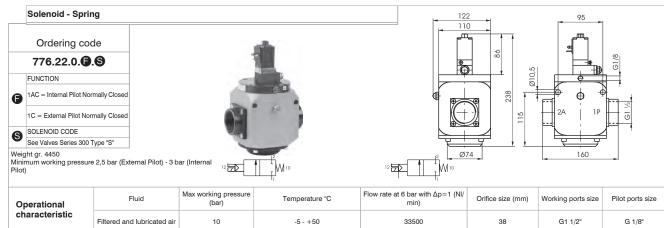








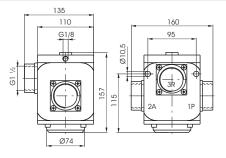






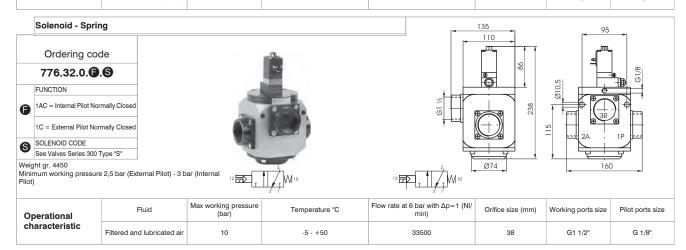






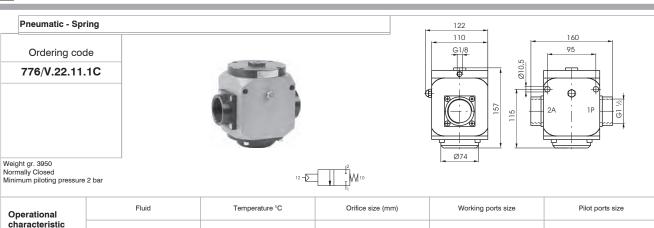
Weight gr. 3900 Normally Closed Minimum piloting pressure 2,5 bar

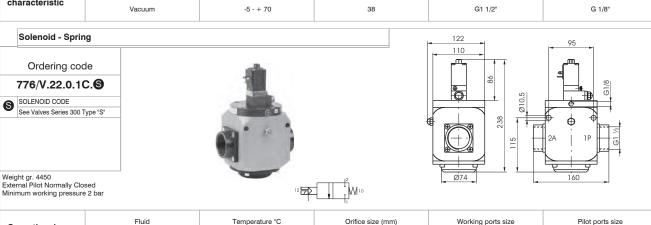
Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/ min)	Orifice size (mm)	Working ports size	Pilot ports size
characteristic	Filtered and lubricated air	10	-5 - +70	33500	38	G1 1/2"	G 1/8"

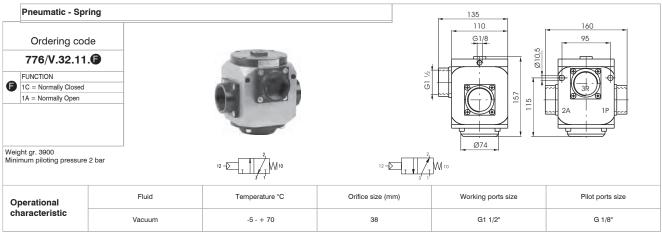


Operational characteristic

Vacuum





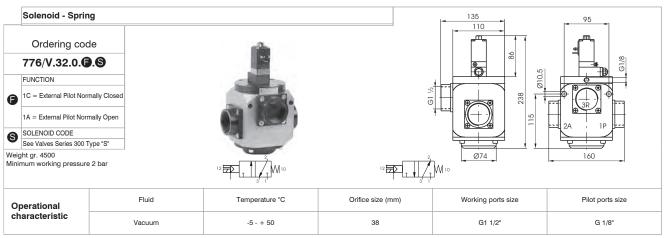


38

G1 1/2"

G 1/8"

-5 - + 50







VALVES POPPET SYSTEM SERIES PG

HIGH FLOW RATES FOR COMPRESSED AIR AND VACUUM



Series PG - for compressed air and vacuum



The large flow valves and solenoid poppet valves for compressed air and vacuum. Are manufactured for 3/2 and 2/2 versions only, either normally close and normally open.

Construction characteristics				
	G 1/2"	G 3/4"	G 1"	G 1 1/2"
Body, operator and end cover		Alumi	nium	
Actuators rod		Ste	eel	
Bottom plates		Alumi	nium	
Seals and poppets		NB	BR	
Springs		Stainles	ss steel	
Pin guide		Stainles	ss steel	
Pistons		Acetal	resin	

Use and maintenance

These valves have a mean life of 10 to 15 million cycles under normal operating conditions.

Lubrication is not required for good operation but we recommend good filtration to avoid dirty deposit causing malfunction.

Please ensure that the valve is being used according with the manufacturers specification, such as air pressure and temperature.

The exhaust port of the distributor has to be protected in a dusty and dirty environment.

For these products, according to the construction technique and special application, is not required any maintenance with parts replacement. When necessary it is sufficient to clean the internal parts.

When it is used the solenoid valves with internal pilot, either for air or vacuum, inlet flow rate must be equal or higher that the required consumption flow rate.

Otherwise is better choose the external pilot version.

PREUNAX

Pneumatic - Spring

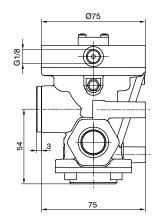
Operational characteristics						
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous					
Max working pressure (bar)	10					
Minimum piloting pressure (bar)	2,5					
Temperature °C	-5 +70					
Flow rate at 6 bar with Δp=1 (NI/min)	4800					
Orifice size (mm)	15					
Working ports size	G1/2"					
Pilot ports size	G1/8"					

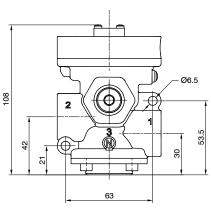
Coding: PG2A 11E 100000

	WAYS NUMBER				
2 = 2 ways, 2 positions					
	3 = 3 ways, 2 positions				
	FUNCTION				
Œ	A = Normally Open (only for 3 ways)				
	C = Normally Closed				
_					

2/2







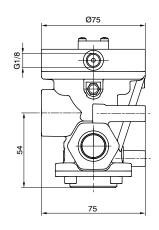
N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)

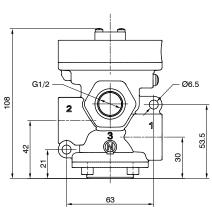
Weight 675 g

PG2A211E**6**00000

3/2







N.O. Inlet port 3 Outlet port 2 Exhaust port 1



N.C. Inlet port 1 Outlet port 2 Exhaust port 3

12 - 10

Weight 648,5 g

PG2A311E**6**00000



Solenoid-Spring

2/2

Coding: PG2A 01 01

Operati	onal characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	П
Max working pressure (bar)	10	
Minimum piloting pressure (bar)	2,5	
Temperature °C	-5 +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	4800	
Orifice size (mm)	15	٦
Working ports size	G1/2"	\neg
Pilot ports size	G1/8"	\neg
Responce time according to ISO 12238, activation time (ms)	21 (selffeeding version)	
Responce time according to ISO 12238, deactivation time (ms)	83 (self feeding version)	\neg

23

30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE

Ø75

+

0 2 = 2 ways, 2 positions 3 = 3 ways, 2 positions VERSION Ø $\mathbf{A} = \mathbf{Selffeeding}$ $\mathbf{E} = \mathsf{External} \, \mathsf{feeding}$ **FUNCTION** $\mathbf{A} = \text{Normally Open (only for 3 ways)}$ $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ VOLTAGE (22 MM SOLENOID COIL)

WAYSNUMBER

S40B0 = 12 VDC **S50B0** = 24 VDC O **S60B0** = 24 V 50/60 Hz

S70B0 = 110 V 50/60 Hz **S80B0** = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL) **S40C0** = 12 VDC

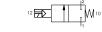
S50C0 = 24 VDC **S60C0** = 24 V 50/60 Hz O S70C0 = 110 V 50/60 Hz

S80C0 = 230 V 50/60 Hz 10000 = Without solenoid coil

Connection: DIN 43650 INDUSTRIAL "B" SHAPE • 16 **₩** 53 He Self feeding - N.C.

22 mm SOLENOID COIL

Inlet port 1 Outlet port 2 Exhaust port 3 (closed)



External feeding - N.C. Outlet port 2 Exhaust port 3 (closed)

aintiin A 75

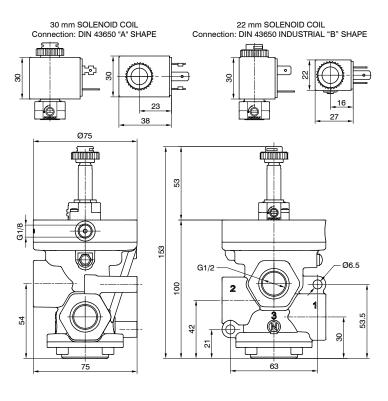
53 Ø6.5 Ф 9 2 63

Weight 720,5 g

PG2A201**Ø@**

3/2





Self feeding - N.O. Inlet port 3 Outlet port 2

Exhaust port 1



Self feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3



External feeding - N.O. Inlet port 3 Outlet port 2 Exhaust port 1



External feeding - N.C. Inlet port 1 Outlet port 2 Exhaust port 3



Weight 693,5 g

PG2A301**000**



Operational characteristics		
Operation	onal characteristics	
Fluid	Vacuum	
Minimum piloting pressure (bar)	2	
Temperature °C	-5 +70	
Orifice size (mm)	15	
Working ports size	G1/2"	
Pilot ports size	G1/8"	
Max. vacuum (mmHg)	758,5	

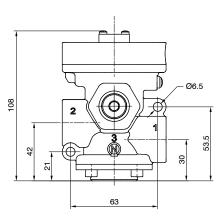
Coding: PG2V**1**1E**6**00000

WAYS NUMBER
2 = 2 ways, 2 positions
3 = 3 ways, 2 positions
FUNCTION
A = Normally Open (only for 3 ways)
C = Normally Closed

2/2



075 075 075



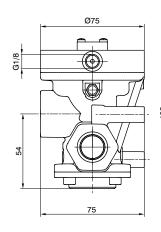
N.C. Pump 1 Outlet port 2 Exhaust port 3 (closed)

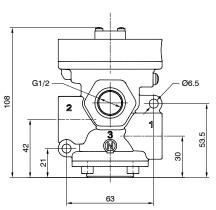
Weight 675,5 g

PG2V211E**6**00000

3/2







N.O. Pump 3 Outlet port 2 Exhaust port 1

12 - M10

N.C. Pump 1 Outlet port 2 Exhaust port 3

12 - 12 - 10 10

Weight 648,5 g

PG2V311E**6**00000

16

22 mm SOLENOID COIL

63





Solenoid-Spring

Vacuum Fluid 2 (external feeding version) Minimum piloting pressure (bar) Temperature °C -5 ... +50 Orifice size (mm) 15 Working ports size G1/2 Pilot ports size G1/8¹ Max. vacuum (mmHq) 758.5 250 (selffeeding version) Minimum operating vacuum (mmHg)

30 mm SOLENOID COIL

75

Coding: PG2V 001 000

	WAYS NUMBER			
0	2 = 2 ways, 2 positions			
_	3 = 3 ways, 2 positions			
	VERSION			
V	A = Selffeeding			
_	E = External feeding			
9	FUNCTION			
	A = Normally Open (only for 3 ways)			

 $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ VOLTAGE (22 MM SOLENOID COIL)

S40B0 = 12 VDC **S50B0** = 24 VDC O **S60B0** = 24 V 50/60 Hz

S70B0 = 110 V 50/60 Hz **S80B0** = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL)

S40C0 = 12 VDC **S50C0** = 24 VDC **S60C0** = 24 V 50/60 Hz O

S70C0 = 110 V 50/60 Hz **S80C0** = 230 V 50/60 Hz 10000 = Without solenoid coil

Connection: DIN 43650 "A" SHAPE Connection: DIN 43650 INDUSTRIAL "B" SHAPE • 23 +**₩** Ø75 aintiin A 53

He 53 Ø6.5 Ф 9 2

Self feeding - N.C.

Pump 3 Outlet port 2 Exhaust port 1 (closed)



External feeding - N.C.

Outlet port 2 Exhaust port 3 (closed)



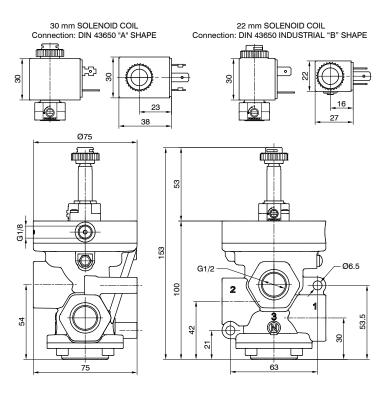
Weight 720,5 g

PG2V201**V90**

3/2

2/2





Self feeding - N.O.

Pump 1 Outlet port 2 Exhaust port 3



Self feeding - N.C.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.O.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.C.

Pump 1 Outlet port 2 Exhaust port 3



Weight 693,5 g

PG2V301**000**



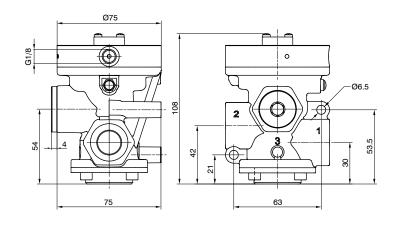
Coding: PG3A****11E****00000

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Minimum piloting pressure (bar)	2,5	
Temperature °C	-5 +70	
Flow rate at 6 bar with Δp=1 (NI/min)	6100	
Orifice size (mm)	20	
Working ports size	G3/4"	
Pilot ports size	G1/8"	

	WAYS NUMBER	
2 = 2 ways, 2 positions		
	3 = 3 ways, 2 positions	
	FUNCTION	
A = Normally Open (only for 3 ways		
	C = Normally Closed	

2/2





N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)

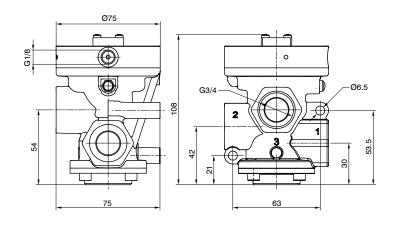
12 - 12

Weight 576,5 g

PG3A211E**G**00000

3/2





N.O. Inlet port 3 Outlet port 2 Exhaust port 1

12 - N 10

N.C. Inlet port 1 Outlet port 2 Exhaust port 3

12 - 10 10

Weight 522,5 g

PG3A311E**6**00000

Coding: PG3A\001\footnote{100}

3 = 3 ways, 2 positions

WAYSNUMBER 2 = 2 ways, 2 positions



Solenoid-Spring

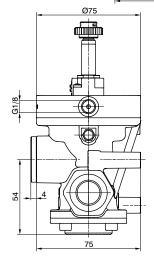
Operational characteristics Filtered air. No lubrication needed, if applied it shall be continuous Max working pressure (bar) 10 Minimum piloting pressure (bar) 2,5 Temperature °C -5 ... +50 Flow rate at 6 bar with $\Delta p=1$ (NI/min) 6100 Orifice size (mm) 20 Working ports size G3/41 Pilot ports size

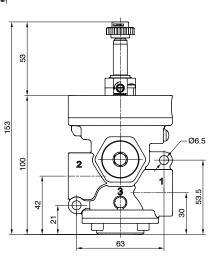
2/2

Fluid

VERSION Ø A = Selffeeding E = External feeding **FUNCTION** 0 $\mathbf{A} = \text{Normally Open (only for 3 ways)}$ G1/8" $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ Responce time according to ISO 12238, activation time (ms) 22 (self feeding version) VOLTAGE (22 MM SOLENOID COIL) Responce time according to ISO 12238, deactivation time (ms) 81 (selffeeding version) **S40B0** = 12 VDC **S50B0** = 24 VDC **S60B0** = 24 V 50/60 Hz **S70B0** = 110 V 50/60 Hz 22 mm SOLENOID COIL 30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE Connection: DIN 43650 INDUSTRIAL "B" SHAPE **S80B0** = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL) **S40C0** = 12 VDC • **S50C0** = 24 VDC **S60C0** = 24 V 50/60 Hz O 16 23 S70C0 = 110 V 50/60 Hz +**S80C0** = 230 V 50/60 Hz 38 10000 = Without solenoid coil







Self feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3 (closed)



External feeding - N.C.

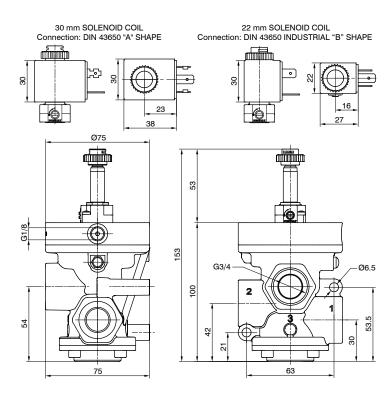
Outlet port 2 Exhaust port 3 (closed)

3/2

Weight 621,5 g



PG3A201**Ø@**



Self feeding - N.O. Inlet port 3 Outlet port 2

Exhaust port 1



Self feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3



External feeding - N.O.

Inlet port 3 Outlet port 2 Exhaust port 1



External feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3



Weight 567,5 g

PG3A301



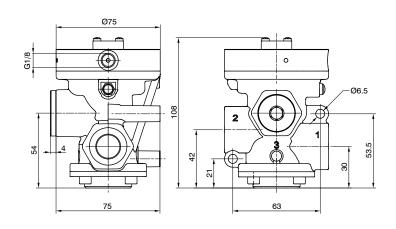
Operational characteristics		
Fluid	Vacuum	
Minimum piloting pressure (bar)	2	
Temperature °C	-5 +70	
Orifice size (mm)	20	
Working ports size	G3/4"	
Pilot ports size	G1/8"	
Max. vacuum (mmHg)	758,5	

 $\textbf{Coding:} \ PG3V \textcircled{\textbf{0}} 11 \\ \textbf{E} \textcircled{\textbf{0}} 00000$

WAYS NUMBER	
0	2 = 2 ways, 2 positions
	3 = 3 ways, 2 positions
	FUNCTION
•	A = Normally Open (only for 3 ways)
-	C = Normally Closed

2/2





N.C. Pump 1 Outlet port 2 Exhaust port 3 (closed)

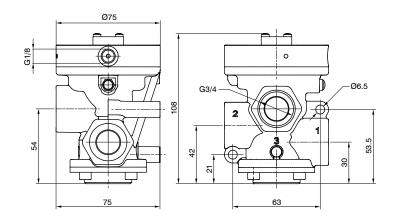
12 - 10

Weight 576,5 g

PG3V211E**6**00000

3/2





N.O. Pump 3 Outlet port 2 Exhaust port 1

12 - 12 - 10 10

N.C. Pump 1 Outlet port 2 Exhaust port 3

12 - 12 - 10 10

Weight 522,5 g

PG3V311E**@**00000

22 mm SOLENOID COIL

Connection: DIN 43650 INDUSTRIAL "B" SHAPE

•

63



Solenoid-Spring

Coding: PG3V001VD0

Operational characteristics	
Fluid	Vacuum
Minimum piloting pressure (bar)	2 (external feeding version)
Temperature °C	-5 +50
Orifice size (mm)	20
Working ports size	G3/4"
Pilot ports size	G1/8"
Max. vacuum (mmHg)	758,5
Minimum operating vacuum (mmHg)	250 (self feeding version)

30 mm SOLENOID COIL

Connection: DIN 43650 "A" SHAPE

WAYSNUMBER 2 = 2 ways, 2 positions 3 = 3 ways, 2 positions VERSION Ø A = Selffeeding $\mathbf{E} = \mathbf{E} \mathbf{x} \mathbf{t} \mathbf{e} \mathbf{r} \mathbf{n} \mathbf{a} \mathbf{l}$ **FUNCTION** $\mathbf{A} = \text{Normally Open (only for 3 ways)}$

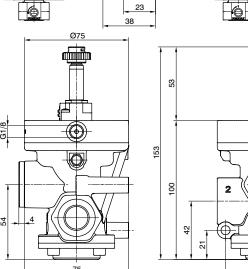
 $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ VOLTAGE (22 MM SOLENOID COIL) **S40B0** = 12 VDC

S50B0 = 24 VDC O **S60B0** = 24 V 50/60 Hz **S70B0** = 110 V 50/60 Hz

S80B0 = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL) **S40C0** = 12 VDC

S50C0 = 24 VDC **S60C0** = 24 V 50/60 Hz O S70C0 = 110 V 50/60 Hz **S80C0** = 230 V 50/60 Hz 10000 = Without solenoid coil





• Self feeding - N.C. Pump 3 Outlet port 2 Exhaust port 1 (closed) -Ø6.5

53.5

16

External feeding - N.C. Outlet port 2 Exhaust port 3 (closed)

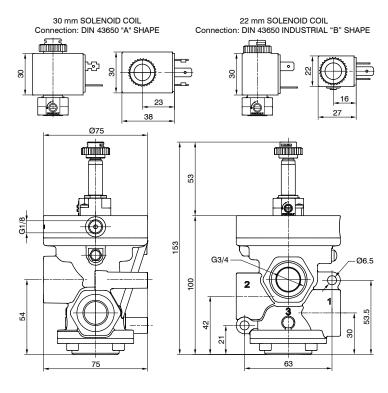
Weight 621,5 g

PG3V201**V90**

3/2

2/2





Self feeding - N.O. Pump 1 Outlet port 2 Exhaust port 3



Self feeding - N.C.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.O.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.C.

Pump 1 Outlet port 2 Exhaust port 3



Weight 567,5 g

PG3V301**000**



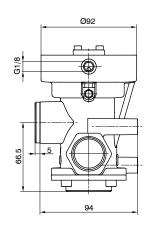
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Minimum piloting pressure (bar)	2,5	
Temperature °C	-5 +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	12500	
Orifice size (mm)	25	
Working ports size	G1"	
Pilot ports size	G1/8"	

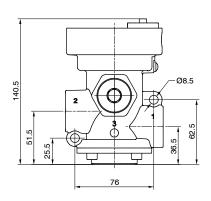
Coding: PG1A 11E 100000

WAYS NUMBER	
2 = 2 ways, 2 positions	
3 = 3 ways, 2 positions	
FUNCTION	
A = Normally Open (only for 3 ways)	
C = Normally Closed	

2/2







N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)

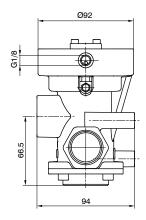
12 - 1

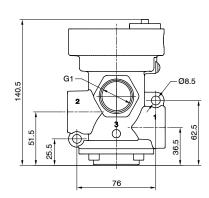
Weight 1231,5 g

PG1A211E**6**00000

3/2







N.O. Inlet port 3 Outlet port 2 Exhaust port 1

12 - N 10

N.C. Inlet port 1 Outlet port 2 Exhaust port 3

12 - 10

Weight 1139,5 g

PG1A311E**@**00000



Solenoid-Spring

Coding: PG1A\001\0000000000

Opera	tional characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	11
Max working pressure (bar)	10][
Minimum piloting pressure (bar)	2,5	7
Temperature °C	-5 +50	11
Flow rate at 6 bar with Δp=1 (NI/min)	12500	11
Orifice size (mm)	25][
Working ports size	G1/2"	71
Pilot ports size	G1/8"	71
Responce time according to ISO 12238, activation time (ms)	27 (self feeding version)][
Responce time according to ISO 12238, deactivation time (ms)	88 (self feeding version)]

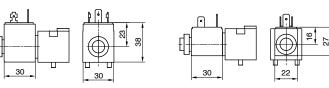
WAYS NUMBER

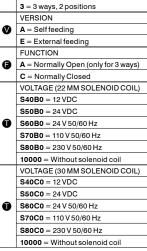
2 = 2 ways, 2 positions
3 = 3 ways, 2 positions
VERSION

4 = Self feeding
E = External feeding
FUNCTION
A = Normally Open (on
C = Normally Closed
VOLTAGE (22 MM SOLE

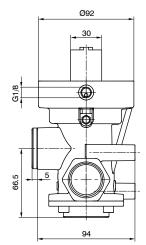
2/2

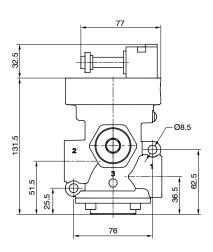
30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE 22 mm SOLENOID COIL Connection: DIN 43650 INDUSTRIAL "B" SHAPE











Self feeding - N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)



External feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3 (closed)



Weight 1290 g

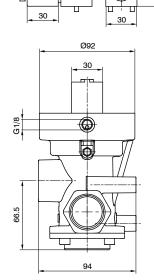
PG1A201**000**

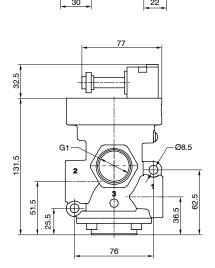
3/2

30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE

22 mm SOLENOID COIL PE Connection: DIN 43650 INDUSTRIAL "B" SHAPE







Self feeding - N.O. Inlet port 3 Outlet port 2 Exhaust port 1

16 27



Self feeding - N.C. Inlet port 1

Inlet port 1 Outlet port 2 Exhaust port 3



External feeding - N.O. Inlet port 3 Outlet port 2

Exhaust port 1



External feeding - N.C. Inlet port 1 Outlet port 2

Exhaust port 3

Weight 1198 g

PG1A301**Ø@**



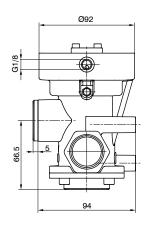
Coding: PG1V****11E****00000

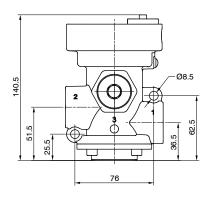
Operational characteristics		1	
Fluid	Vacuum	0	1
Minimum piloting pressure (bar)	2		
Temperature °C	-5 +70		T
Orifice size (mm)	25	 😉	, [
Working ports size	G1"		
Pilot ports size	G1/8"		_
Max. vacuum (mmHg)	758,5		

	WAYS NUMBER
2 = 2 ways, 2 positions 3 = 3 ways, 2 positions	
A = Normally Open (only for 3 way	
	C = Normally Closed

2/2







N.C. Pump 1 Outlet port 2 Exhaust port 3 (closed)

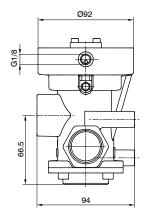
Weight 1231,5 g

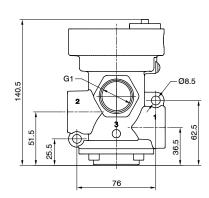
PG1V211E**6**00000

3/2









N.O. Pump 3 Outlet port 2 Exhaust port 1



N.C. Pump 1 Outlet port 2 Exhaust port 3



Weight 1139,5 g

PG1V311E**@**00000





Solenoid-Spring

Operational characteristics		
Fluid	Vacuum	
Minimum piloting pressure (bar)	2 (external feeding version)	
Temperature °C	-5 +50	
Orifice size (mm)	25	
Working ports size	G1"	
Pilot ports size	G1/8"	
Max. vacuum (mmHg)	758,5	
Minimum operating vacuum (mmHg)	250 (self feeding version)	

30 mm SOLENOID COIL

Connection: DIN 43650 "A" SHAPE

Coding: PG1V 1001 1000

	WAYS NUMBER
0	2 = 2 ways, 2 positions
_	3 = 3 ways, 2 positions
	VERSION
V	A = Selffeeding
_	E = External feeding
	FUNCTION
A = Normally Open (only for 3 w	
	C = Normally Closed

VOLTAGE (22 MM SOLENOID COIL) **S40B0** = 12 VDC

S50B0 = 24 VDC O **S60B0** = 24 V 50/60 Hz S70B0 = 110 V 50/60 Hz **S80B0** = 230 V 50/60 Hz

10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL) **S40C0** = 12 VDC

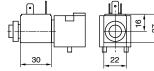
S50C0 = 24 VDC **S60C0** = 24 V 50/60 Hz O

S70C0 = 110 V 50/60 Hz **S80C0** = 230 V 50/60 Hz 10000 = Without solenoid coil

2/2





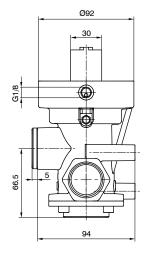


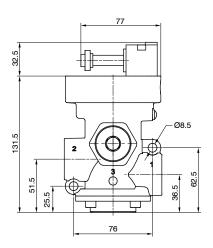
22 mm SOLENOID COIL

Connection: DIN 43650 INDUSTRIAL "B" SHAPE









Self feeding - N.C.

Pump 3 Outlet port 2 Exhaust port 1 (closed)



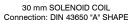
External feeding - N.C. Exhaust port 3 (closed)

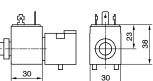
Outlet port 2

Weight 1290 g

PG1V201**Ø@**

3/2

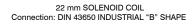


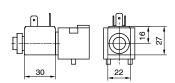


Ø92

30

66.5





76







Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.O.

Pump 3 Outlet port 2 Exhaust port 1

Ø8.5

62.5



External feeding - N.C.

Pump 1 Outlet port 2 Exhaust port 3





PG1V301**Ø@**

Weight 1198 g



131.5

G1



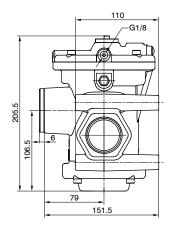
Coding: PG6A****11E****00000

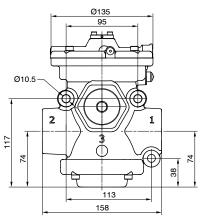
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Minimum piloting pressure (bar)	3	
Temperature °C	-5 +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	33500	
Orifice size (mm)	38	
Working ports size	G1 1/2"	
Pilot ports size	G1/8"	

	WAYS NUMBER	
0	2 = 2 ways, 2 positions	
	3 = 3 ways, 2 positions	
	FUNCTION	
A = Normally Open (only for 3 way		
	C = Normally Closed	

2/2







N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)

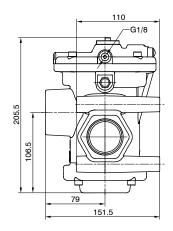
12 - 12 - 12 W

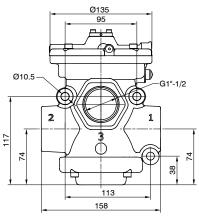
Weight 3417 g

PG6A211E**6**00000

3/2







N.O. Inlet port 3 Outlet port 2 Exhaust port 1

12 - M 10

N.C. Inlet port 1 Outlet port 2 Exhaust port 3

12 - 10

Weight 3168 g

PG6A311E**6**00000



Solenoid-Spring

Coding: PG6A001000

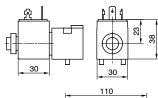
WAYSNUMBER

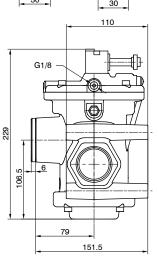
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	11
Max working pressure (bar)	10	11
Minimum piloting pressure (bar)	3][
Temperature °C	-5 +50	11
Flow rate at 6 bar with Δp=1 (NI/min)	33500	11
Orifice size (mm)	38][
Working ports size	G1 1/2"	11
Pilot ports size	G1/8"	11
Responce time according to ISO 12238, activation time (ms)	182 (self feeding version)][
Responce time according to ISO 12238, deactivation time (ms)	78 (self feeding version)	

0 2 = 2 ways, 2 positions 3 = 3 ways, 2 positions VERSION V A = Selffeeding $\mathbf{E} = \mathsf{External} \, \mathsf{feeding}$ **FUNCTION** $\mathbf{A} = \text{Normally Open (only for 3 ways)}$ $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ VOLTAGE (22 MM SOLENOID COIL) **S40B0** = 12 VDC **S50B0** = 24 VDC O **S60B0** = 24 V 50/60 Hz **S70B0** = 110 V 50/60 Hz **S80B0** = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL) **S40C0** = 12 VDC **S50C0** = 24 VDC **S60C0** = 24 V 50/60 Hz O S70C0 = 110 V 50/60 Hz **S80C0** = 230 V 50/60 Hz 10000 = Without solenoid coil

2/2

30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE





22 mm SOLENOID COIL

Connection: DIN 43650 INDUSTRIAL "B" SHAPE

Self feeding - N.C. Inlet port 1 Outlet port 2 Exhaust port 3 (closed)



External feeding - N.C. Outlet port 2 Exhaust port 3 (closed)



Weight 3491,5 g

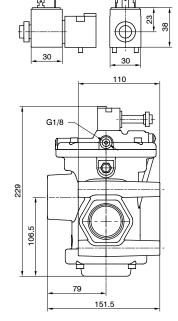
PG6A201**Ø@**

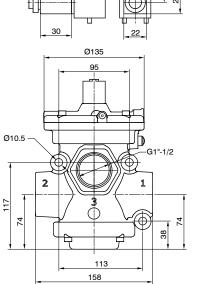
3/2

30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE

22 mm SOLENOID COIL Connection: DIN 43650 INDUSTRIAL "B" SHAPE







Self feeding - N.O. Inlet port 3 Outlet port 2 Exhaust port 1



Self feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3



External feeding - N.O.

Inlet port 3 Outlet port 2 Exhaust port 1



External feeding - N.C.

Inlet port 1 Outlet port 2 Exhaust port 3



Weight 3242,5 g

PG6A301**ØG**

Coding: PG6V 1 1E 6 00000

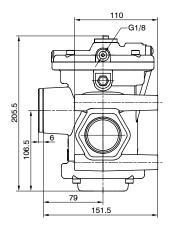
Operational characteristics		
Fluid	Vacuum	
Minimum piloting pressure (bar)	2	
Temperature °C	-5 +70	
Orifice size (mm)	38	
Working ports size	G1 1/2"	
Pilot ports size	G1/8"	
Max. vacuum (mmHg)	758,5	

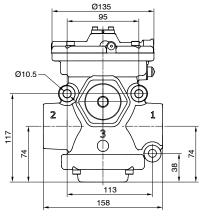
	WAYS NUMBER
0	2 = 2 ways, 2 positions
	3 = 3 ways, 2 positions
	FUNCTION
•	A = Normally Open (only for 3 ways)
-	C = Normally Closed

2/2

AIR DISTRIBUTION







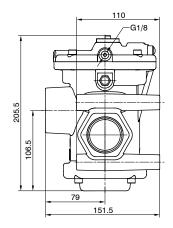
N.C. Pump 1 Outlet port 2 Exhaust port 3 (closed)

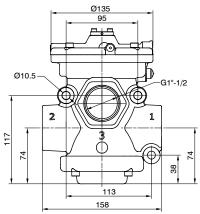
Weight 3417 g

PG6V211E**6**00000

3/2







N.O. Pump 3 Outlet port 2 Exhaust port 1

12 - 10 10

N.C. Pump 1 Outlet port 2 Exhaust port 3

12 - 12 - 10 10

Weight 3168 g

PG6V311E**⊕**00000



Solenoid-Spring

Coding: PG6V001VD0

Operational characteristics	
Fluid	Vacuum
Minimum piloting pressure (bar)	2 (external feeding version)
Temperature °C	-5 +50
Orifice size (mm)	38
Working ports size	G1 1/2"
Pilot ports size	G1/8"
Max. vacuum (mmHg)	758,5
Minimum operating vacuum (mmHg)	250 (selffeeding version)

WAYSNUMBER 2 = 2 ways, 2 positions 3 = 3 ways, 2 positions VERSION Ø A = Selffeeding $\mathbf{E} = \mathbf{E} \mathbf{x} \mathbf{t} \mathbf{e} \mathbf{r} \mathbf{n} \mathbf{a} \mathbf{l}$ feeding **FUNCTION**

 $\mathbf{A} = \text{Normally Open (only for 3 ways)}$ $\mathbf{C} = \mathsf{Normally}\,\mathsf{Closed}$ VOLTAGE (22 MM SOLENOID COIL) **S40B0** = 12 VDC

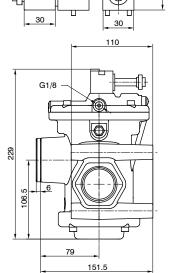
S50B0 = 24 VDC **S60B0** = 24 V 50/60 Hz 0 **S70B0** = 110 V 50/60 Hz

S80B0 = 230 V 50/60 Hz 10000 = Without solenoid coil VOLTAGE (30 MM SOLENOID COIL)

S40C0 = 12 VDC **S50C0** = 24 VDC

S60C0 = 24 V 50/60 Hz O S70C0 = 110 V 50/60 Hz

S80C0 = 230 V 50/60 Hz 10000 = Without solenoid coil



30 mm SOLENOID COIL

Connection: DIN 43650 "A" SHAPE

22 mm SOLENOID COIL

Connection: DIN 43650 INDUSTRIAL "B" SHAPE

30

Self feeding - N.C. Pump 3 Outlet port 2

Exhaust port 1 (closed)



External feeding - N.C. Outlet port 2 Exhaust port 3 (closed)

Weight 3491,5 g

PG6V201**V90**

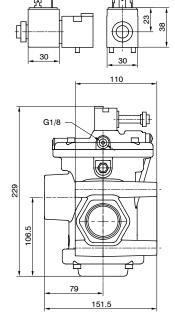
3/2

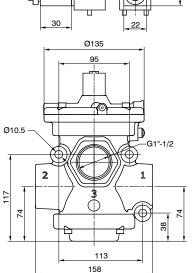
2/2

30 mm SOLENOID COIL Connection: DIN 43650 "A" SHAPE

22 mm SOLENOID COIL Connection: DIN 43650 INDUSTRIAL "B" SHAPE







Self feeding - N.O. Pump 1 Outlet port 2 Exhaust port 3



Self feeding - N.C.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.O.

Pump 3 Outlet port 2 Exhaust port 1



External feeding - N.C.

Pump 1 Outlet port 2 Exhaust port 3



Weight 3242,5 g

PG6V301**000**



PNEUMAX S.p.A.

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